

DELIVERY PROGRAMME

muenchinger-holz.de



Das Zeichen für
verantwortungsvolle
Waldwirtschaft



Produktqualität

Lamellierte und
keilgezinkte Profile für
Holzfenster QM309

Reg.- Nr.: 591 7516540



LAMINATED SCANTLINGS

SPECIES	COMPOSITION	SECTION SIZE
EUROPEAN SOFTWOODS		
PINE (REDWOOD)* D4-glue as per EN 204, in principle defect free, v. g./semi v. g., multiple ply, blockprofile, kiln dried Also with FSC®- or PEFC-certificate available!	s/fj/s s/s/s s/fj/fj s/s/fj	63 x 76 / 88 / 95 / 120 mm 72 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm 84 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm 96 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm
	fj/fj/fj fj70+/fj/ fj70+	56 x 76 / 88 / 95 / 120 mm 63 x 76 / 88 / 95 / 120 mm 72 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm 84 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm 96 x 88 / 95 / 105 / 115 / 125 / 145 mm
SPRUCE (WHITEWOOD)* with pin knots and resin pockets as typical for Spruce, D4-glue as per EN 204, in principle defect free, v. g./semi v. g., multiple ply, kiln dried Also with FSC®- or PEFC-certificate available!	s/fj/s s/s/s s/fj/fj s/s/fj	63 x 76 / 88 / 95 / 120 mm 72 x 88 / 95 / 105 / 115 / 145 mm 84 x 88 / 95 / 105 / 115 / 145 mm 96 x 88 / 95 / 105 / 115 / 145 mm
	fj/fj/fj fj70+/fj/ fj70+	63 x 76 / 88 / 95 / 120 mm 72 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm 84 x 76 / 88 / 95 / 105 / 115 / 145 mm 96 x 76 / 88 / 95 / 105 / 115 / 145 mm

s = solid layer / fj = jointed layer

*with i.f.t.-Rosenheim-certificate



All special dimensions or special constructions as per your inquiry!

LAMINATED SCANTLINGS

SPECIES	COMPOSITION	SECTION SIZE
EUROPEAN SOFTWOODS		
EUROPEAN LARCH* with colour differences as typical for Larch, D4-glue as per EN 204, in principle defect free, v. g./ semi v. g., multiple ply, blockprofile, kiln dried Also with PEFC-certificate available!	s/fj/s s/s/s s/fj/fj s/s/fj	72 x 86 mm 84 x 86 mm 96 x 86 mm further dimensions as per your inquiry
	fj/fj/fj fj70+/fj/ fj70+	72 x 86 mm 84 x 86 mm 96 x 86 mm further dimensions as per your inquiry
FIR* with colour differences as typical for Fir, D4-glue as per EN 204, in principle defect free, v. g./semi v. g., multiple ply, blockprofile, kiln dried Also with FSC®- and PEFC-certificate available!	s/fj/s s/s/s s/fj/fj s/s/fj	63 x 76 / 88 / 95 / 120 mm 72 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm 84 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm 96 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm
	fj/fj/fj fj70+/fj/ fj70+	63 x 76 / 88 / 95 / 120 mm 72 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm 84 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm 96 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm
EUROPEAN HARDWOODS		
BEECH D4-glue as per EN 204, produced of light steamed Beech, with natural discolouration as typical for steamed Beech, no guarantee for any warp dependent on the species, multiple ply, blockprofile, kiln dried Also with PEFC-certificate available!	s/fj/s s/s/s s/fj/fj s/s/fj	72 x 86 mm further dimensions as per your inquiry

s = solid layer / fj = jointed layer

*with i.f.t.-Rosenheim-certificate



All special dimensions or special constructions as per your inquiry!

LAMINATED SCANTLINGS

SPECIES	COMPOSITION	SECTION SIZE
EUROPEAN HARDWOODS		
EUROPEAN OAK natural colour differences and partly appearing sapwood not excluded, D4-glue as per EN 204, multiple ply, blockprofile, kiln dried Also with FSC®- and PEFC-certificate available!	s/fj/s s/s/s s/fj/fj s/s/fj	72 x 86 / 105 / 115 / 145 mm 84 x 86 / 105 / 115 / 145 mm 96 x 86 / 105 / 115 / 145 mm
	fj/fj/fj	72 x 86 / 115 mm further dimensions as per your inquiry
AFRICAN HARDWOODS		
SIPO MAHOGANY D4-glue as per EN 204, multiple ply, blockprofile, kiln dried Partly available with FSC®-certificate	s/fj/s s/s/s s/fj/fj s/s/fj	72 x 86 / 105 / 115 / 145 mm 84 x 86 / 105 / 115 / 145 mm 96 x 86 / 105 / 115 / 145 mm further dimensions as per your inquiry
	fj/fj/fj	72 x 86 mm further dimensions as per your inquiry
SAPELE D4-glue as per EN 204, multiple ply, blockprofile, kiln dried Also with FSC®- certificate available!	s/fj/s s/s/s s/fj/fj s/s/fj	72 x 86 / 105 / 115 / 145 mm 84 x 86 / 105 / 115 / 145 mm 96 x 86 / 105 / 115 / 145 mm further dimensions as per your inquiry
	fj/fj/fj	63 x 86 mm 72 x 86 mm further dimensions as per your inquiry

s = solid layer / fj = jointed layer



All special dimensions or special constructions as per your inquiry!

LAMINATED SCANTLINGS

SPECIES	COMPOSITION	SECTION SIZE
AMERICAN SOFTWOODS		
<p>HEMLOCK</p> <p>Mineral streaks and bark pockets as typical for Hemlock, D4-glue as per EN 204, in principle defect free, v. g./semi v. g., multiple ply, blockprofile, kiln dried</p> <p>Also with PEFC-certificate available!</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj</p>	<p>72 x 86 / 102 / 115 / 145 mm 84 x 86 / 102 / 115 / 145 mm 96 x 86 / 102 / 115 / 145 mm</p>
<p>OREGON PINE*</p> <p>wood species' characters like sapwood and resin pockets can partially appear and cannot be excluded, D4 glue according to EN 204, top layers at least 24 mm thick, in principle free of defects, (top layers show) vertical grain / semi vertical grain, centre layer(s) (showing random structure) finger-jointed and/or edge-glued according to our possibilities, multiple ply</p> <p>Also with PEFC-certificate available!</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj</p>	<p>72 x 86 / 102 / 115 / 145 mm 84 x 86 / 102 / 115 / 145 mm 96 x 86 / 102 / 115 / 145 mm</p>
<p>RED GRANDIS</p> <p>Density approx. 570 kg+/m³, uniform colour, D4 glue according to EN 204, multiple ply</p>	<p>s/fj/s fj/fj/fj</p>	<p>72 / 84 / 96 x 86 / 115 / 145 mm</p>
AMERICAN HARDWOODS		
<p>WHITE OAK</p> <p>natural colour differences and partly appearing sapwood not excluded, D4-glue as per EN 204, multiple ply, blockprofile, kiln dried</p> <p>Also with FSC®- or PEFC-certificate available!</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj</p>	<p>63 x 86 / 105 / 115 / 145 mm 72 x 86 / 105 / 115 / 145 mm 84 x 86 / 105 / 115 / 145 mm 96 x 86 / 105 / 115 / 145 mm</p>

s = solid layer / fj = jointed layer

* with i.f.t.-Rosenheim-certificate



All special dimensions or special constructions as per your inquiry!

LAMINATED SCANTLINGS

SPECIES	COMPOSITION	SECTION SIZE
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AMERICAN HARDWOODS

<p>AMERIC. HARD MAPLE</p> <p>D4-glue as per EN 204, multiple ply, blockprofile, kiln dried</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj</p>	<p>72 x 86 mm further dimensions as per your inquiry</p>
<p>AMERIC. ASH</p> <p>D4-glue as per EN 204, multiple ply, blockprofile, kiln dried</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj</p>	<p>72 x 86 mm further dimensions as per your inquiry</p>
<p>AMERIC. CHERRY</p> <p>with gum-pockets as typical for Cherry, D4-glue as per EN 204, multiple ply, blockprofile, kiln dried</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj</p>	<p>72 x 86 mm further dimensions as per your inquiry</p>
<p>AMERIC. WALNUT</p> <p>D4-glue as per EN 204, multiple ply, blockprofile, kiln dried</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj</p>	<p>72 x 86 mm further dimensions as per your inquiry</p>

ASIAN HARDWOODS

<p>MERANTI</p> <p>weight 450 kg+, D4-glue as per EN 204, multiple ply, blockprofile, kiln dried</p> <p>Also with PEFC-certificate available!</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj</p>	<p>63 x 86 / 125 mm 72 x 86 / 105 / 115 / 125 / 145 mm 84 x 86 / 105 / 115 / 125 / 145 mm 96 x 86 / 105 / 115 / 125 / 145 mm</p>
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s = solid layer / fj = jointed layer



All special dimensions or special constructions as per your inquiry!

LAMINATED SCANTLINGS

SPECIES	COMPOSITION	SECTION SIZE
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MODIFIED SOFTWOODS

UNAVITA ACCOYA®

produced from Pinus radiata. Accoya® top layers at least 22 mm, random structur (mainly flat grains), the timber may show strong colour variations (grey/black streaks etc.) as typical for Accoya®, Accsys recommends the case of stainless steel screars, ironmongery etc. which can get in contact with the Accoya® timber, PU laminated, not additionally planed after the lamination process (some glue may be seen on the edges of scantlings!)

Available in all layers Accoya® or combined with Pine or Spruce

Also with PEFC-certificate available!

s/fj/s
s/s/s
s/fj/fj
s/s/fj

further compositions as per your inquiry

72 x 88 / 105 / 115 / 145 mm (3-fach)
84 x 88 / 105 / 115 / 145 mm (3-fach)
94 x 88 / 105 / 115 / 145 mm (4-fach)
further dimensions as per your inquiry

MÜNCHINGER ENERGYLINE

MÜNCHINGER ENERGYLINE SPRUCE

top layers in Spruce, with pin knots and resin pockets as typical for Spruce, in principle defect-free, v. g./semi v. g., middle layer of high-density insulation, Lambda value 0,04 W/m²K, on one side with crossband in real Spruce, laminated with PU-glue, multiple ply, blockprofile, kiln dried

Also with PEFC-certificate available!

s/fj/s
s/s/s
s/fj/fj
s/s/fj
fj/fj/fj
fj70+/fj/
fj70+

72 x 88 / 105 / 115 / 145 mm
84 x 88 / 105 / 115 / 145 mm
96 x 88 / 105 / 115 / 145 mm

s = solid layer / fj = jointed layer



All special dimensions or special constructions as per your inquiry!

LAMINATED SCANTLINGS

SPECIES	COMPOSITION	SECTION SIZE
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MÜNCHINGER ENERGYLINE – ALSO WITH FSC®- OR PEFC- CERTIFICATE AVAILABLE!

<p>MÜNCHINGER ENERGYLINE OAK</p> <p>top layers in Oak, natural colour differences and partly appearing sapwood not excluded, middle layer of high-density insulation, Lambda value 0,04 W/m²K, on one side with crossband in real Oak, laminated with PU-glue, multiple ply, block-profile, kiln dried</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj</p>	<p>72 x 86 / 105 / 115 / 145 mm 84 x 86 / 105 / 115 / 145 mm 96 x 86 / 105 / 115 / 145 mm</p>
<p>MÜNCHINGER ENERGYLINE OREGON PINE/SPRUCE</p> <p>1 top layer in Oregon Pine, 1 top layer in Spruce, with pin knots and resin pockets as typical for Spruce, in principle defectfree, v. g./semi v. g., middle layer of highdensity insulation, Lambda value 0,04 W/m²K, on one side with crossband in real Spruce, laminated with PU-glue, multiple ply, blockprofile, kiln dried</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj fj70+/fj/ fj70+</p>	<p>72 x 86 / 115 / 145 mm 84 x 86 / 115 / 145 mm 96 x 86 / 115 / 145 mm</p>

s = solid layer / fj = jointed layer



All special dimensions or special constructions as per your inquiry!

LAMINATED SCANTLINGS

SPECIES	COMPOSITION	SECTION SIZE
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MÜNCHINGER ENERGYLINE – ALSO WITH FSC®- OR PEFC- CERTIFICATE AVAILABLE!

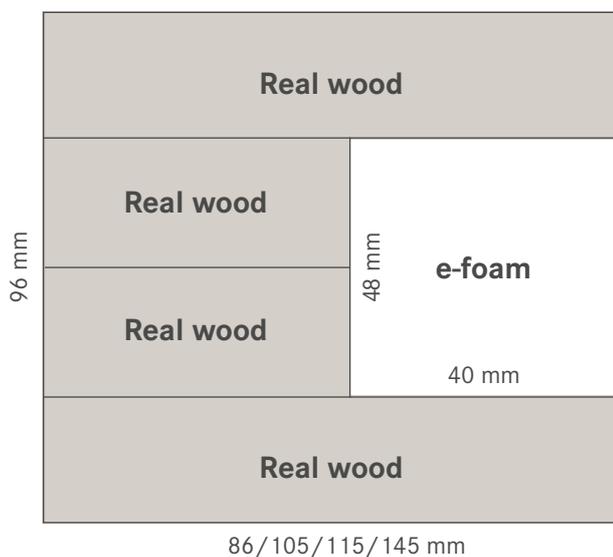
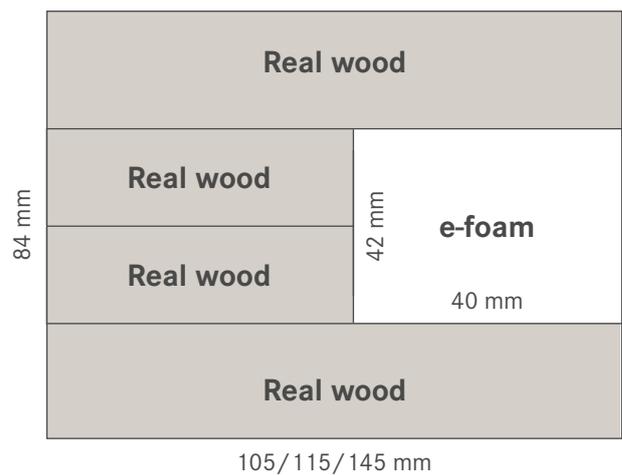
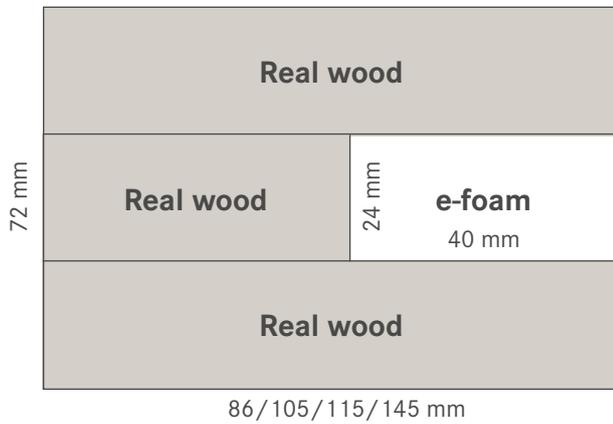
<p>MÜNCHINGER ENERGYLINE PINE</p> <p>top layers in Pine, middle layer of high density insulation, Lambda value 0,04 W/m²K, on one side with crossband in real Pine, laminated with PU-glue, multiple ply, blockprofile, kiln dried</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj fj/fj/fj fj70+/fj/ fj70+</p>	<p>72 x 88 / 105 / 115 / 145 mm 84 x 88 / 105 / 115 / 145 mm 96 x 88 / 105 / 115 / 145 mm</p>
<p>MÜNCHINGER ENERGYLINE OREGON PINE</p> <p>top layers in Oregon Pine, in principle defectfree, v. g./semi v. g., middle layer of high-density insulation, Lambda value 0,04 W/m²K, on one side with crossband in real Oregon Pine, laminated with PU-glue, multiple ply, blockprofile, kiln dried</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj fj70+/fj/ fj70+</p>	<p>72 x 86 / 102 / 115 / 145 mm 84 x 86 / 102 / 115 / 145 mm 96 x 86 / 102 / 115 / 145 mm</p>

s = solid layer / fj = jointed layer



All special dimensions or special constructions as per your inquiry!

MÜNCHINGER ENERGYLINE SERIES



LAMINATED SCANTLINGS

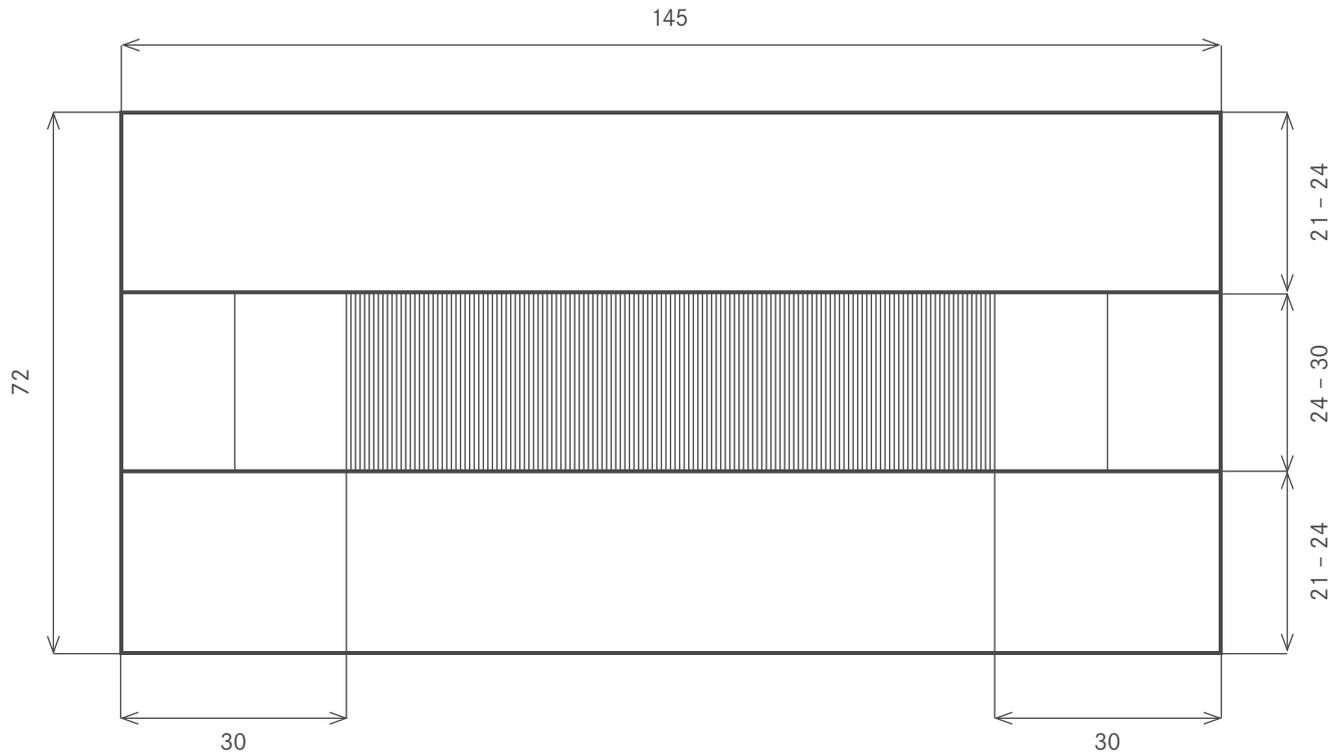
PRODUCT	DIMENSIONS	AVAILABLE IN
<p>POST AND BEAM PROFILES OR CONSERVATORY</p> <p>for facades or conservatories, for wood or wood-aluminium construction, D4-glueas per EN 204, multiple ply, lamella thickness: 24 mm, blockprofile, kiln dried</p> <p>depending on the specie also with FSC®- or PEFC-certificate available!</p>	<p>width: 57 / 67 / 76 / 88 / 95 / 105 / 115 / 125 / 145 mm</p>	<p>Pine, Spruce, europ. Larch, Fir, Beech, Sipo Mahogany, Sapele, Hemlock, Oregon Pine, americ. White Oak, americ. Hard Maple, americ. Ash, Meranti, E. Globulus, Red Grandis</p>
<p>GLUELAM (WATER PROVED)</p> <p>for load-bearing wooden-components, for wood or wood-aluminium construction, Glulam according to DIN EN 14080:2013 strength class GL30 h, in principle defectfree, top layer(s) in v.g. / semi v.g., further layers may be mixed and/or flat grain, multiple ply, lamella thickness: 24 mm, blockprofile, kiln dried</p> <p>depending on the specie also with FSC®- or PEFC-certificate available!</p>	<p>width: 57 / 67 / 76 / 88 / 95 / 105 / 115 / 125 / 145 mm</p>	<p>Pine, Spruce, Fir</p>
<p>RECYCLING-MATERIAL</p> <p>D4-glue as per EN 204, produced of different softwoods, suitable for facing boards or not visible positions, without any quality requirements, shakes, knots, blue-stain/colour defects, etc. allowed, multiple ply, blockprofile, kiln dried</p>	<p>dimensions as per your inquiry</p>	

s = solid layer / fj = jointed layer



All special dimensions or special constructions as per your inquiry!

SCANTLINGS WITH MULTIPLEX-CORE (HTLM)



All special dimensions or special constructions as per your inquiry!

Technical data

SPECIES:

Pine, Meranti, americ. White Oak
other species as per your inquiry

CONSTRUCTION:

top layers solid, Pine in v. g./semi v. g., thickness
21-24 mm, length of the top layers 2,00 m+

middle layer Multiplex plywood with crossband in the
thickness of 24-30 mm and a width of 30 mm, cross-
band solid or finger jointed

LAMINATION:

D4-lamination

SALE:

bundlewise, each bundle 32 pcs.
1 scantling long (HTLST)
+ 1 scantling short

SPECIAL SCANTLINGS FOR LIFTING-/SLIDING-DOOR FRAMES

Technical Data – FSC®- or PEFC-certificate available!

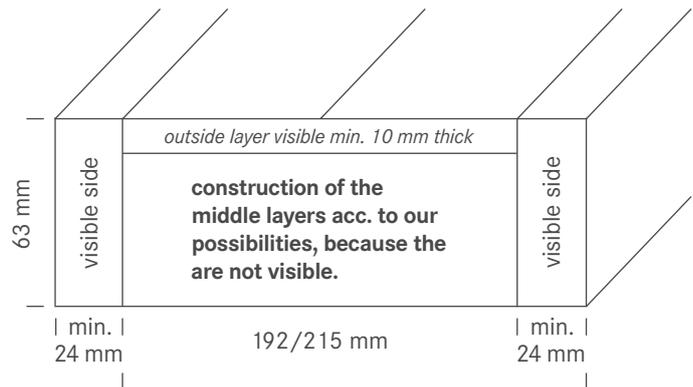
SPECIE: Pine, Spruce, Oregon Pine

CONSTRUCTION:

top layer solid, thickness min. 10 mm, v. g./semi v. g.
further layers finger jointed
crossband solid, thickness min. 24 mm v. g./semi v. g.

LAMINATION: PU-glue

LENGTH: 2,30 m/2,50 m/3,00 m/4,00 m



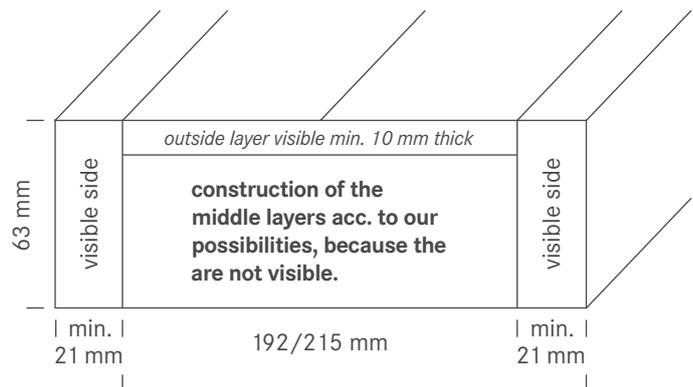
SPECIE: White Oak, E. Globulus

CONSTRUCTION:

top layer solid, thickness min. 10 mm,
 E. Globulus in v. g./semi v. g.
further layers finger jointed
crossband solid, thickness min. 21 mm (Oak, E. Globulus)

LAMINATION: White Oak D4-glue
 E. Globulus PU-glue

LENGTH: 2,30 m/2,50 m/3,00 m/4,00 m



SPECIE: Meranti

CONSTRUCTION:

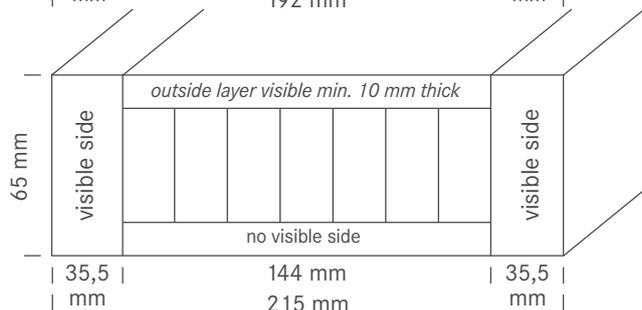
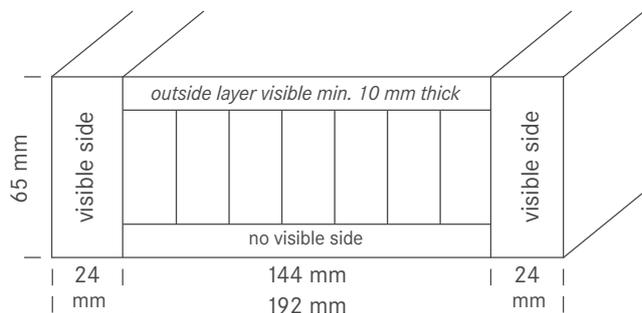
STRUCTURE (ACCORDING TO DRAWINGS):

top layer solid, thickness min. 10 mm v. g./semi v. g.
further layers finger jointed
crossband solid, thickness 24 mm

LAMINATION: waterproof glued

LENGTH:

192 mm 2,20 / 2,50 / 3,00 / 3,50 / 4,50 / 5,00 / 5,90 m
215 mm 2,20 / 2,50 / 3,00 / 3,50 / 4,50 / 5,00 / 5,90 m



All special dimensions or special constructions as per your inquiry!

ECOLINE SCANTLING NO LIMITS

Our ecological scantling NO LIMITS offers architects, designers and fabricators more flexibility, sustainability and cost-efficiency when designing and constructing commercial and residential buildings in the future. This product satisfies all current requirements of the modern windows, doors and facade industry:

- **Quality:**

The barely visible finger-joints are reduced to the unavoidable minimum and only slightly affect the homogeneous look of the surfaces.



NO LIMITS Spruce Scantling, untreated

- **Ecology:**

The natural material wood, with all its positive characteristics and special features, is taken into account and we can guarantee today and also in the future a sustainable supply.



NO LIMITS Spruce Scantling, surface treated, hardly visible finger-joints

- **Procurement and planning reliability:**

The product can be delivered at short notice, regardless of the season, raw material situation and the conditions in the round timber market and we offer a very good price-performance ratio.

Individual solutions need strong partners.

Shaping the future of the natural material wood in windows, doors and facade construction together with Münchinger.

NO LIMITS - the sustainable scantling.

ECOLINE SCANTLING NO LIMITS

**the ecologically sustainable scantling.
It offers planning reliability thanks to its unlimited length.**

Available in the following wood species:

- Spruce
- Pine
- Oak
- Oregon Pine

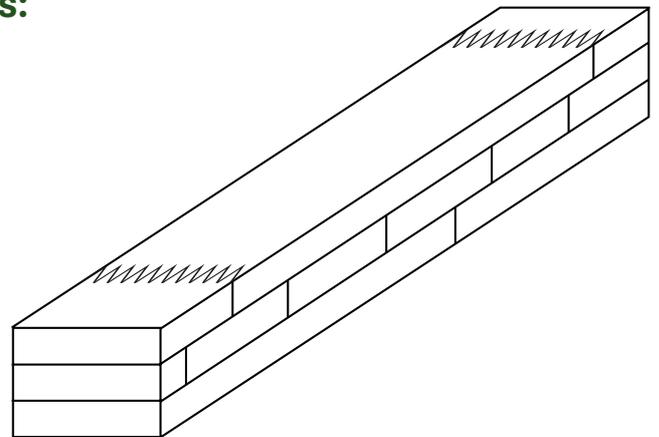
Scantling structure:

- Lengths up to 1.90 m: cover ply/plies continuous
- Lengths of 2.00 m to 2.95 m: cover ply/plies with 2-3 finger joints
- Lengths of 3.00 m to 3.95 m: cover ply/plies with 3-4 finger joints
- Lengths from 4.00 m: subject to agreement

 *Special options available on request!*

Quantities ordered:

- 30 pieces and more, available as NO LIMITS Scantling
- up to 30 pieces, available as KMAX4 K KMAX4 (cover ply/plies: 4 finger joints max., intermediate ply: flexible number of finger joints), in the length of 6,00 m



Possible structure of a NO LIMITS Scantling

Available in all commercial raw thicknesses and raw widths:

Thickness	Width
• 72 mm	• 86 mm
• 84 mm	• 105 mm
• 96 mm	• 115 mm
	• 125 mm
	• 145 mm

 *Other dimensions on request!*

LAMINATED POSTS - PREMIUM SERIES

Information about the Laminated Posts of the Münchinger Premium Series

- The veneer is glued onto the laminated post with highly reactive melting adhesive (PUR glue).
- Further veneer plies can be glued on top of the veneer in the direction of the grain or transversely to it (also veneer combinations are available).
- The veneer is clad with non-woven material (2 x 30 grams) and ground to 365 microns.
- With a few exceptions, all wood species offered as veneer are certified in accordance with FSC COC (oak, dark precious wood, Oregon pine, Sipo and many others).
- Moreover, the structural properties of our laminated posts are certified by accredited material testing institutes (laminated timber for structural wooden components based on DIN 1052-1 para. 12.1, a corresponding GL-24 certificate is available), because the substructure is made of the wood species (pine, spruce) whose structural properties have been tested and certified.
- The wood profiles are packed on wooden pallets with protective PE non-woven material. In addition, they are wrapped in stretch film and secured with PET straps.
- The prices vary according to the wood species and also depend on the order or batch volume. Specific prices are provided upon request.
- Delivery periods are about five to six weeks, depending on the availability of the veneers.
- Our laminated posts are also available with FSC® or PEFC certificate.



There are many options for the final cladding: diverse wood species (on request), stainless steel look.



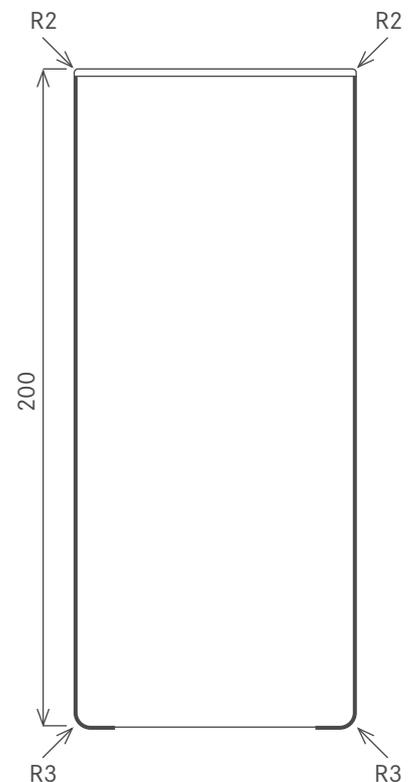
Conventional laminated posts



Premium laminated posts



Laminated posts in the premium version



Example of a finished profile

LAMINATED POST AND BEAM CONSTRUCTIONS PREMIUMLINE DESIGN

The channel for sophisticated modern architecture in a noble solid wood look.
High quality, filigree and powerful, at the best price-performance ratio.



Picture: Company Bojer

YOUR AREAS OF APPLICATION:

- Post and beam constructions
- Conservatories
- Interior fittings

YOUR ADVANTAGES:

- Solid wood look
Core: pine/spruce
Top layer: oak, ash, beech,
Any desired type of wood is possible
- Easier processing due to lower weight
- statically glued for load-bearing timber components, laminated timber according to DIN EN 14080:2013, up to strength class GL 30h
- Certificate of constancy of performance by MPA Stuttgart
- All standard dimensions are available, but special designs are also available on request
- max. length 7.70 m
 - Lengths up to 1.90 m: Top layer(s) solid
 - Lengths from 2.00 m to 2.95 m:
Top layer(s) with 2-3 finger joints
 - Lengths from 3.00 m to 3.95 m:
Top layer(s) with 3-4 finger joints
 - Lengths from 4.00 m by arrangement



LAMINATED POSTS PREMIUMLINE CLASSIC

The scantlings for a demanding modern architecture.
High-quality, filigree and powerful, at the best price-performance ratio.



Illustration: Solarlux

RANGE OF APPLICATION:

- Post-and-beam constructions
- Conservatories
- Interior finishing

YOUR BENEFITS:

- Cost savings due to the combination of the plies:
 - Core: pine/spruce
 - Cover ply: oak, ash, beech, every desired wood species is available
- Easier processing due to a lower weight
- Statically glued for load-bearing timber components, glued laminated timber according to DIN EN 14080:2013, up to strength class GL 30h
- All common dimensions are available, but also special constructions after consultation
- The available maximum length is 7.70 m



UNAVITA® ACCOYA®

BUILDING A SUSTAINABLE FUTURE THAT LASTS A LIFETIME.

Imagine a world where sustainable wood outperforms tropical timbers, PVC, and aluminium. Introducing Accoya® – the future of eco-friendly, high-performance wood.



Image: accoya

Accoya®: Where RESPONSIBILITY Meets SUSTAINABILITY.

All Accoya® wood products are sourced from FSC-certified sustainable forests. Moreover, Accoya® proudly holds the "Cradle to Cradle" Gold certification, signifying its commitment to continuous metabolic cycles and the use of beneficial materials. A choice that's not only beneficial for people but also for our environment.



Applications:

- Laminated Accoya® UNAVITA® scantlings for windows, facades and doors.
- Münchinger`s Historicline, Accoya® 2-fold combined with pine/spruce/fir/Oregon Pine PEFC certified, or 100% Accoya® FSC® certified. Structure and dimensions according to your requirements.
- Accoya® UNAVITA® decking boards, façade and bench mouldings. Profiles and dimensions as required.
- Rough sawn Accoya® UNAVITA® FSC® certified.
Dimensions: 26 x 104 / 128 / 156 / 208 / 260 / 310 mm
35 x 104 / 128 / 156 / 208 mm
40 x 156 / 208 mm
52 x 78 / 104 / 156 / 208 mm
65 x 104 / 156 / 208 mm
78 x 104 / 156 mm
104 x 104 mm



Other lengths and dimensions available on request.

MÜNCHINGER HISTORICLINE SERIES

Especially developed for historical windows, based on the preservation requirements for historical buildings

Rain drip bars without glue joint, made of a single solid piece of **ACCOYA®** (see illustration 1). They perfectly protect the critical part of the window against weathering and ensure best possible resistance, shape stability and colour durability.



Illustration 1

Structure of the glued scantling

1st top layer in ACCOYA®: solid, at least 56 mm thick, falling structure; strong colour variations typical for **ACCOYA®** and batten stripes cannot be excluded and do not justify complaints; suitable for opaque coating (outdoors).

Accsys recommends that all parts coming in contact with the wood and the remaining vinegar acid in the wood, such as screws and hardware, are made of stainless steel. **The other layers are made of pine or spruce (as ordered); the outer layer is made of pieces in lengths of 70 cms up.**

Finger-joints glued with D4 glue; surfaces glued with PU adhesive; pine/spruce in v.g./semi-v.g., basically no flat grain, not plane-finished after gluing; **ACCOYA®/PINE/PINE 70+**, 2 or 3-ply gluing, depending on the thickness.

AVAILABLE DIMENSIONS

115 x 86 mm, length: 2.40 m+ (typical **ACCOYA®** lengths)
84 x 86 mm, length: 2.40 m+ (typical **ACCOYA®** lengths)

MÜNCHINGER “STATIKLINE” STRUCTURAL SERIES

COVER PLIES:

6 to 10 mm, basically flawless

Pine: rifts/half-rifts, glued with PU adhesive

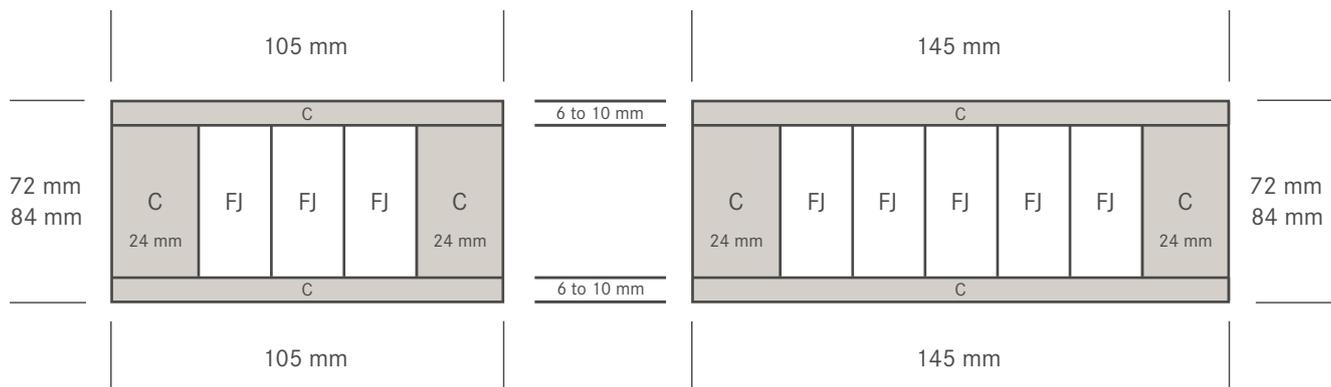
Spruce: rifts/half-rifts, glued with PU adhesive, pin knots and resin pockets cannot be excluded

Oak: falling structure, glued with moisture-resistant glue, natural colour variations as well as possible occurrence of sapwood cannot be excluded

Meranti: rifts/half-rifts, glued with moisture-resistant glue

CORE:

Outer strips have a continuous thickness of 24 mm minimum; structural core is multi-glued and finger-jointed



C = continuous
FJ = finger-jointed

DIMENSIONS

72/84 x 105 mm, other dimensions on request!

LENGTH:

2.30 m/2.50 m/3.00 m
Oak: 2.40 m/2.70 m/3.00 m

WOOD SPECIES:

Meranti, pine, spruce, oak
Other wood species on request!

DIMENSIONS

72/84 x 145 mm, other dimensions on request!

LENGTH:

2.30 m/2.50 m/3.00 m
Oak: 2.40 m/2.70 m/3.00 m

CERTIFICATES

Depending on the wood species, available with FSC® or PEFC certificate

MÜNCHINGER WOOD-ALUMINIUM SERIES

Conventional wood-aluminium scantling



Münchinger wood-aluminium series



AVAILABLE DIMENSIONS:

72 x 86 / 105 mm

84 x 86 / 105 mm

AVAILABLE WOOD SPECIES:

Pine/spruce/oak

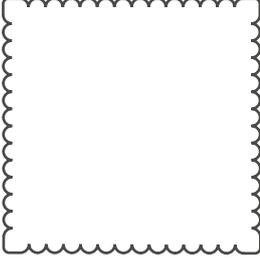
Other wood species and dimensions on request/Depending on the wood species, also available with FSC® or PEFC certificate

6 to 10 mm thick	C
	FJ
C	FJ

C = continuous in the desired wood species

FJ = finger-jointed and available with recycled wood

FLUTED BOARDS

SPECIES	DIMENSION
<p>BANGKIRAI (YELLOW BALAU) antislip, standard & better accord. to MGR 1984, kiln dried to approx. 20-25 %, length: 2,45 m+</p>	
<p>one side round fluted, one side square grooved (7 grooves)</p> 	<p>21 x 145 mm 25 x 145 mm 45 x 145 mm</p>
<p>2-sides round fluted</p> 	<p>42/45 x 70 mm</p>
<p>4-sides round fluted</p> 	<p>90 x 90 mm</p>
<p>2-sides round fluted</p> 	<p>19 x 90 mm</p>

SAWN TIMBER

SPECIES	PRODUCT TYPE	DIMENSION
EUROPEAN SOFTWOODS – ALSO WITH FSC®- AND PEFC-CERTIFICAT AVAILABLE!		
PINE square edged, in principle defect free, free of blue-stain, kiln dried	Sideboards	25 / 28 / 32 / 38 / 42 x 150 mm+
PINE produced out of boules, 3- or 4-sides defect free, kiln dried	Scantlings	75 x 90 / 110 / 120 / 130 / 140 / 150 mm
PINE unedged, produced from selected logs, free of blue-stain, kiln dried	Boules	42 / 52 / 65 / 76 / 90 mm
SPRUCE unedged, produced from selected logs, free of blue-stain, kiln dried	Sidings	25 / 30 / 32 / 35 / 40 / 52 / 55 / 60 / 65 / 78 mm
	Boules	30 / 40 / 52 / 62 / 65 / 76 / 85 / 92 mm
EUROPEAN LARCH unedged, produced from selected logs, free of blue-stain, kiln dried	Boules	28 / 30 / 36 / 40 / 52 / 65 / 76 mm
FIR unedged, produced from selected logs, free of blue-stain, kiln dried	Boules	30 / 35 / 40 / 52 / 65 / 78 mm
RED GRANDIS uniform colour, falling structure, kiln dried	Sawn timber	26 x 155 mm+ 28 x 130 mm+ / 155 mm+ 33 x 155 mm+ 40 x 130 mm+ / 180 mm+ 52 x 130 mm+ / 205 mm+



Special sizes and other qualities as per your inquiry!

SAWN TIMBER

SPECIES	PRODUCT TYPE	DIMENSION
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EUROPEAN HARDWOODS – ALSO WITH FSC®- AND PEFC-CERTIFICAT AVAILABLE!

BEECH unedged, steamed or unsteamed, kiln dried	Boules	30 / 35 / 40 / 52 / 60 / 65 mm
EUROPEAN OAK unedged, produced of selected logs, kiln dried	Boules	32 / 35 / 42 / 48 / 52 / 60 / 65 / 82 mm
HARD MAPLE in principle 1 side free of knots, light, kiln dried, length: 3,00 m+	Boules	32 / 52 / 55 / 60 mm

 **All bunch hardwoods as per your inquiry!**

E. GLOBULUS weight 850 kg+, v. g./semi v. g., parallel edged, small sound knots and mirrors as by E. Globulus from Galicia usual, kiln dried	4 sides dressed	28 x 92 / 112 / 122 / 132 / 152 mm
	rough sawn	30 x 100 / 120 / 130 / 160 mm

 **Special sizes and other qualities as per your inquiry!**

SAWN TIMBER

SPECIES	PRODUCT TYPE	DIMENSION
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AFRICAN HARDWOODS

<p>SIPO MAHOGANY</p> <p>unedged, kiln dried Cutted in our mill</p> <p>100% FSC® certified!</p>	Boules	28 / 34 / 40 / 52 / 65 / 76 / 78 / 85 / 90 mm all thickness as per your inquiry
<p>SAPELE</p> <p>unedged, kiln dried Cutted in our mill</p> <p>100% FSC® certified!</p>	Boules	28 / 40 / 52 / 65 / 76 / 78 / 85 mm all thickness as per your inquiry



Further african species can be offered in all dimesions truckload wise as per your inquiry.

<p>UNAVITA® Accoya®</p> <p>produced from Pinus radiata. Measurement before kiln drying Accoya® A1-Qualität, in principle 4 sides clear, rough sawn, colour variations due to the production process may occur, Accsys recommends the case of stainless steel screars, ironmongery etc. which can get in contact with the Accoya® timber</p> <p>also with FSC® Mix credit available!</p>	sawn timber	26 x 104 / 156 / 208 mm 33 x 156 / 208 mm 33 x 156 / 208 mm 52 x 156 / 208 mm 65 x 156 / 208 mm further dimensions as per your inquiry
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Special sizes and other qualities as per your inquiry!

SAWN TIMBER

SPECIES	PRODUCT TYPE	DIMENSION
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AMERICAN SOFTWOODS – ALSO WITH PEFC-CERTIFICAT AVAILABLE!

HEMLOCK premium resp. clears 85/15 kiln dried	v.g./ semi v.g.	78 x 155 mm further dimensions as per your inquiry
	mixed grain	further dimensions as per your inquiry
OREGON PINE premium resp. clears 85/15 kiln dried	v.g./ semi v.g.	28 x 155 mm 78 x 130 mm 105 x 105 mm 110 x 110 mm



Special sizes and other qualities as per your inquiry!

SAWN TIMBER

SPECIES	DIMENSION
AMERICAN HARDWOODS – ALSO WITH PEFC-CERTIFICAT AVAILABLE!	
AMERICAN WHITE OAK	4/4" – 10/4" x 6" +
AMERICAN ASH	4/4" – 10/4" x 6" +
AMERICAN HARD MAPLE	4/4" – 10/4" x 6" +
AMERICAN CHERRY	4/4" – 10/4" x 6" +
ASIAN HARDWOODS	
<p>MERANTI</p> <p>weight 480 kg+, re-graded material, uniform colour, select and better accord. to MGR 1984, kiln dried, uniform colour, only from high quality supplier</p> <p>Also with PEFC-certificate available!</p>	<p>28 x 91 / 105 / 130 / 155 / 205 / 155 mm + 35 x 91 / 105 / 130 / 155 / 205 / 155 mm + 42 x 91 / 155 / 180 / 205 / 230 mm + 52 x 155 / 180 / 205 / 230 / 260 / 285 / 310 / 155 mm + 65 x 155 / 180 / 205 / 230 / 260 / 180 mm + 78 x 91 / 105 / 117 / 130 / 155 / 180 / 205 / 230 / 260 / 180 mm + 91 x 180 mm + 105 x 180 mm +</p>

 **Special sizes and other qualities as per your inquiry!**

BULLY® WOOD BRIQUETTES PREMIUM

Typ L = long burning duration; certified by DIN EN ISO 17225-3

Our environmentally sustainable wooden briquettes are manufactured from dry, untreated timber wastes, such as planing chips or saw dust. Due to the high-pressure pressing process, the briquettes are free of binders. The extremely high compression gives

the natural wood excellent burning characteristics without the negative properties of fossil fuels, such as high ash and sulphur content.



münCHINGER 

 **BULLY**®
**Holzbricketts
Premium**

Typ L = lange Brenndauer

rund, ohne Loch, Form 1, ca. 85 mm Ø, ca. 310 mm lang
aus unbehandeltem, natürlichem Holz, ökologischer
Brennstoff aus Biomasse, wenig wiederverwertbare Asche,
saubere Verpackung in Folie

Vorsicht: Immer trocken lagern!

Bitte Ofen nie überfüllen. Bricketts dehnen sich beim
Verbrennen aus. Bricketts eventuell teilen. Keine brennbaren
Flüssigkeiten verwenden. Die Verbrennung darf nur in
dafür geeigneten und dafür zugelassenen Feuerstätten
(siehe Bedienungsanleitung der Feuerstätte) erfolgen.

Verpressung: > 1 g/cm ³	Heizwert: > 15,5 MJ/kg
Aschegehalt: < 1,0 %	Wassergehalt: < 12 %

 nach DIN EN ISO 17225-3, Reg.Nr. 9H019
Hergestellt in Deutschland, Produktionsjahr 2021

5 Stück = 10 kg bei Abpackung 

Münchinger Holz GmbH
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4 260140 591226

MÜNCHINGER MOULDING BLANKS PROGRAM

- cut to size sections for mouldings
- produced from boules or side boards
- selected and well sorted sawn timber, rough sawn
- kiln dried
- Prompt available (packing unit app. 1,5 cbm)

	SPRUCE	PINE	OREGON PINE	MERANTI
certification	PEFC*	PEFC*	PEFC	SVLK
16 x 40 mm				X
16 x 50 mm				X
18 x 60 mm				X
22 x 62 mm	X			
22 x 65 mm		X	X	
24 x 35 mm		X		X
25 x 30 mm				X
25 x 35 mm	X		X	
25 x 52 mm	X	X		
25 x 65 mm	X	X	X	
30 x 30 mm				X
30 x 35 mm				X
30 x 40 mm				X
35 x 40 mm	X	X	X	
40 x 40 mm				X
42 x 45 mm		X		
45 x 52 mm	X			
52 x 55 mm		X		
55 x 65 mm	X			

*PEFC = 100 % PEFC-certified DC - COC-000638



Special sizes and other qualities as per your inquiry! Please do not hesitate to contact us!



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