

DELIVERY PROGRAMME

muenchinger-holz.de



Das Zeichen für
verantwortungsvolle
Waldwirtschaft



Produktqualität

Lamellierte und
keilgezinkte Profile für
Holzfenster QM309

Reg.- Nr.: 591 7516540



Förderung
nachhaltiger
Waldwirtschaft
www.pefc.de

LAMINATED SCANTLINGS

Own production Leutershausen

SPECIES	COMPOSITION	SECTION SIZE
EUROPEAN SOFTWOODS		
PINE (REDWOOD) with i.f.t.-Rosenheim-certificate D4-glue as per EN 204, in principle defect free, v. g./semi v. g., multiple ply, blockprofile, kiln dried Also with FSC®- or PEFC™-certificate available!	s/fj/s s/s/s s/fj/fj s/s/fj	63 x 76 / 88 / 95 / 120 mm 72 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm 84 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm 96 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm
	fj/fj/fj fj70+/fj/ fj70+	56 x 76 / 88 / 95 / 120 mm 63 x 76 / 88 / 95 / 120 mm 72 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm 84 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm 96 x 88 / 95 / 105 / 115 / 125 / 145 mm
SPRUCE (WHITEWOOD) with i.f.t.-Rosenheim-certificate with pin knots and resin pockets as typical for Spruce, D4-glue as per EN 204, in principle defect free, v. g./semi v. g., multiple ply, kiln dried Also with FSC®- or PEFC™-certificate available!	s/fj/s s/s/s s/fj/fj s/s/fj	63 x 76 / 88 / 95 / 120 mm 72 x 88 / 95 / 105 / 115 / 145 mm 84 x 88 / 95 / 105 / 115 / 145 mm 96 x 88 / 95 / 105 / 115 / 145 mm
	fj/fj/fj fj70+/fj/ fj70+	63 x 76 / 88 / 95 / 120 mm 72 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm 84 x 76 / 88 / 95 / 105 / 115 / 145 mm 96 x 76 / 88 / 95 / 105 / 115 / 145 mm
SIBERIAN LARCH with i.f.t.-Rosenheim-certificate with colour differences as typical for sib. Larch, D4-glue as per EN 204, in principle defect free, v. g./semi v. g., multiple ply, blockprofile, kiln dried Also with FSC®-certificate available!	s/fj/s s/s/s s/fj/fj s/s/fj	63 x 76 / 88 / 95 / 120 mm 72 x 88 / 105 / 115 / 145 mm 84 x 88 / 105 / 115 / 145 mm 96 x 88 / 105 / 115 / 145 mm
	fj/fj/fj	63 x 76 / 88 / 95 / 120 mm 72 x 88 / 105 / 115 / 145 mm 84 x 88 / 105 / 115 / 145 mm 96 x 88 / 105 / 115 / 145 mm

s = solid layer / fj = jointed layer



All special dimensions or special constructions as per your inquiry!

LAMINATED SCANTLINGS

Own production Leutershausen

SPECIES	COMPOSITION	SECTION SIZE
EUROPEAN SOFTWOODS		
EUROPEAN LARCH with i.f.t.Rosenheim-certificate with colour differences as typical for Larch, D4-glue as per EN 204, in principle defect free, v. g./semi v. g., multiple ply, blockprofile, kiln dried Also with PEFC™-certificate available!	s/fj/s s/s/s s/fj/fj s/s/fj	72 x 86 mm 84 x 86 mm 96 x 86 mm further dimensions as per your inquiry
	fj/fj/fj fj70+/fj/ fj70+	72 x 86 mm 84 x 86 mm 96 x 86 mm further dimensions as per your inquiry
FIR with colour differences as typical for Fir, D4-glue as per EN 204, in principle defect free, v. g./semi v. g., multiple ply, blockprofile, kiln dried Also with PEFC™-certificate available!	s/fj/s s/s/s s/fj/fj s/s/fj	63 x 76 / 88 / 95 / 120 mm 72 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm 84 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm 96 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm
	fj/fj/fj fj70+/fj/ fj70+	63 x 76 / 88 / 95 / 120 mm 72 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm 84 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm 96 x 76 / 88 / 95 / 105 / 115 / 125 / 145 mm
EUROPEAN HARDWOODS		
BEECH D4-glue as per EN 204, produced of light steamed Beech, with natural discolouration as typical for steamed Beech, no guarantee for any warp dependent on the species, multiple ply, blockprofile, kiln dried Also with PEFC™-certificate available!	s/fj/s s/s/s s/fj/fj s/s/fj	72 x 86 mm further dimensions as per your inquiry

s = solid layer / fj = jointed layer



All special dimensions or special constructions as per your inquiry!

LAMINATED SCANTLINGS

Own production Leutershausen

SPECIES	COMPOSITION	SECTION SIZE
EUROPEAN HARDWOODS		
EUROPEAN OAK natural colour differences and partly appearing sapwood not excluded, D4-glue as per EN 204, multiple ply, blockprofile, kiln dried Also with FSC®- and PEFC™-certificate available!	s/fj/s s/s/s s/fj/fj s/s/fj	72 x 86 / 105 / 115 / 145 mm 84 x 86 / 105 / 115 / 145 mm 96 x 86 / 105 / 115 / 145 mm
	fj/fj/fj	72 x 86 / 115 mm further dimensions as per your inquiry
AFRICAN HARDWOODS		
SIPO MAHOGANY D4-glue as per EN 204, multiple ply, blockprofile, kiln dried Partly available with FSC®-certificate	s/fj/s s/s/s s/fj/fj s/s/fj	72 x 86 / 105 / 115 / 145 mm 84 x 86 / 105 / 115 / 145 mm 96 x 86 / 105 / 115 / 145 mm further dimensions as per your inquiry
	fj/fj/fj	72 x 86 mm further dimensions as per your inquiry
SAPELE D4-glue as per EN 204, multiple ply, blockprofile, kiln dried	s/fj/s s/s/s s/fj/fj s/s/fj	72 x 86 / 105 / 115 / 145 mm 84 x 86 / 105 / 115 / 145 mm 96 x 86 / 105 / 115 / 145 mm further dimensions as per your inquiry
	fj/fj/fj	63 x 86 mm 72 x 86 mm further dimensions as per your inquiry

s = solid layer / fj = jointed layer



All special dimensions or special constructions as per your inquiry!

LAMINATED SCANTLINGS

Own production Leutershausen

SPECIES	COMPOSITION	SECTION SIZE
AMERICAN SOFTWOODS		
<p>HEMLOCK</p> <p>Mineral streaks and bark pockets as typical for Hemlock, D4-glue as per EN 204, in principle defect free, v. g./semi v. g., multiple ply, blockprofile, kiln dried</p> <p>Also with PEFC™-certificate available!</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj</p>	<p>72 x 86 / 102 / 115 / 145 mm 84 x 86 / 102 / 115 / 145 mm 96 x 86 / 102 / 115 / 145 mm</p>
<p>OREGON PINE</p> <p>mwith i.f.t.-Rosenheim-certificate D4-glue as per EN 204, in principle defect free, v. g./semi v. g., multiple ply, blockprofile, kiln dried</p> <p>Also with PEFC™-certificate available!</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj</p>	<p>72 x 86 / 102 / 115 / 145 mm 84 x 86 / 102 / 115 / 145 mm 96 x 86 / 102 / 115 / 145 mm</p>
AMERICAN HARDWOODS		
<p>AMERIC. WHITE OAK</p> <p>natural colour differences and partly appearing sapwood not excluded, D4-glue as per EN 204, multiple ply, blockprofile, kiln dried</p> <p>Also with FSC®- or PEFC™-certificate available!</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj</p>	<p>63 x 86 / 105 / 115 / 145 mm 72 x 86 / 105 / 115 / 145 mm 84 x 86 / 105 / 115 / 145 mm 96 x 86 / 105 / 115 / 145 mm</p>
<p>AMERIC. HARD MAPLE</p> <p>D4-glue as per EN 204, multiple ply, blockprofile, kiln dried</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj</p>	<p>72 x 86 mm further dimensions as per your inquiry</p>

s = solid layer / fj = jointed layer



All special dimensions or special constructions as per your inquiry!

LAMINATED SCANTLINGS

Own production Leutershausen

SPECIES	COMPOSITION	SECTION SIZE
AMERICAN HARDWOODS		
AMERIC. ASH D4-glue as per EN 204, multiple ply, blockprofile, kiln dried	s/fj/s s/s/s s/fj/fj s/s/fj	72 x 86 mm further dimensions as per your inquiry
AMERIC. CHERRY with gum-pockets as typical for Cherry, D4-glue as per EN 204, multiple ply, blockprofile, kiln dried	s/fj/s s/s/s s/fj/fj s/s/fj	72 x 86 mm further dimensions as per your inquiry
AMERIC. WALNUT D4-glue as per EN 204, multiple ply, blockprofile, kiln dried	s/fj/s s/s/s s/fj/fj s/s/fj	72 x 86 mm further dimensions as per your inquiry
ASIAN HARDWOODS		
MERANTI weight 450 kg+, D4-glue as per EN 204, multiple ply, blockprofile, kiln dried Also with PEFC™-certificate available!	s/fj/s s/s/s s/fj/fj s/s/fj	63 x 86 / 125 mm 72 x 86 / 105 / 115 / 125 / 145 mm 84 x 86 / 105 / 115 / 125 / 145 mm 96 x 86 / 105 / 115 / 125 / 145 mm

s = solid layer / fj = jointed layer



All special dimensions or special constructions as per your inquiry!

LAMINATED SCANTLINGS

Own production Leutershausen

SPECIES	COMPOSITION	SECTION SIZE
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MODIFIED SOFTWOODS

MÜNCHINGER ACCOYALINE

Accoya® top layers at least 22 mm, random structure (mainly flat grains), the timber may show strong colour variations (grey/black streaks etc.) as typical for Accoya®, Accsys recommends the case of stainless steel screws, ironmongery etc. which can get in contact with the Accoya® timber, PU laminated, not additionally planed after the lamination process (some glue may be seen on the edges of scantlings!)

Available in all layers Accoya® or combined with Pine or Spruce

Also with PEFC™-certificate available!

s/fj/s
s/s/s
s/fj/fj
s/s/fj

further compositions as per your inquiry

72 x 88 / 105 / 115 / 145 mm (3-fach)
84 x 88 / 105 / 115 / 145 mm (3-fach)
94 x 88 / 105 / 115 / 145 mm (4-fach)
further dimensions as per your inquiry

MÜNCHINGER ENERGYLINE

MÜNCHINGER ENERGYLINE SPRUCE

top layers in Spruce, with pin knots and resin pockets as typical for Spruce, in principle defect-free, v. g./semi v. g., middle layer of high-density insulation, Lambda value 0,04 W/m²K, on one side with crossband in real Spruce, laminated with PU-glue, multiple ply, blockprofile, kiln dried

Also with PEFC™-certificate available!

s/fj/s
s/s/s
s/fj/fj
s/s/fj
fj/fj/fj
fj70+/fj/
fj70+

72 x 88 / 105 / 115 / 145 mm
84 x 88 / 105 / 115 / 145 mm
96 x 88 / 105 / 115 / 145 mm

s = solid layer / fj = jointed layer



All special dimensions or special constructions as per your inquiry!

LAMINATED SCANTLINGS

Own production Leutershausen

SPECIES	COMPOSITION	SECTION SIZE
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MÜNCHINGER ENERGYLINE

MÜNCHINGER ENERGYLINE OAK

top layers in Oak, natural colour differences and partly appearing sapwood not excluded, middle layer of high-density insulation, Lambda value 0,04 W/m²K, on one side with crossband in real Oak, laminated with PU-glue, multiple ply, block-profile, kiln dried

s/fj/s
s/s/s
s/fj/fj
s/s/fj

72 x 86 / 105 / 115 / 145 mm
84 x 86 / 105 / 115 / 145 mm
96 x 86 / 105 / 115 / 145 mm

MÜNCHINGER ENERGYLINE OREGON PINE/SPRUCE

1 top layer in Oregon Pine, 1 top layer in Spruce, with pin knots and resin pockets as typical for Spruce, in principle defectfree, v. g./semi v. g., middle layer of highdensity insulation, Lambda value 0,04 W/m²K, on one side with crossband in real Spruce, laminated with PU-glue, multiple ply, blockprofile, kiln dried

s/fj/s
s/s/s
s/fj/fj
s/s/fj
fj70+/fj/
fj70+

72 x 86 / 115 / 145 mm
84 x 86 / 115 / 145 mm
96 x 86 / 115 / 145 mm

Also with PEFC™-certificate available!

s = solid layer / fj = jointed layer



All special dimensions or special constructions as per your inquiry!

LAMINATED SCANTLINGS

Own production Leutershausen

SPECIES	COMPOSITION	SECTION SIZE
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MÜNCHINGER ENERGYLINE – ALSO WITH FSC®- OR PEFC™- CERTIFICATE AVAILABLE!

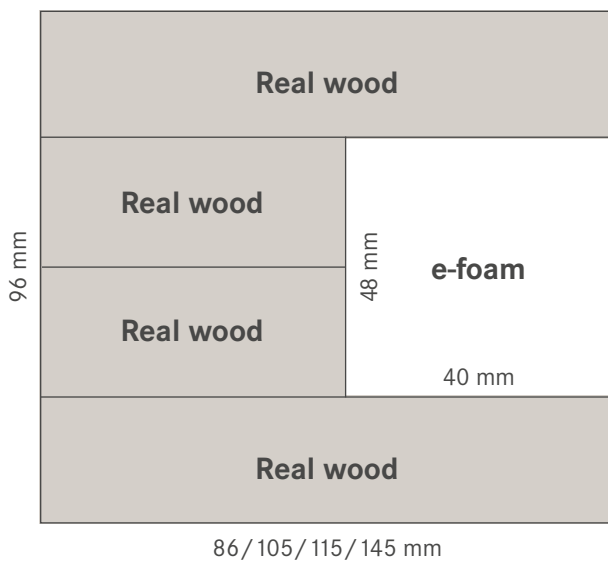
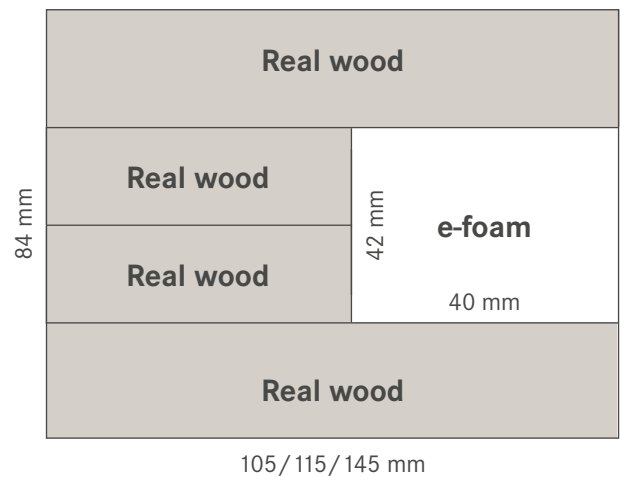
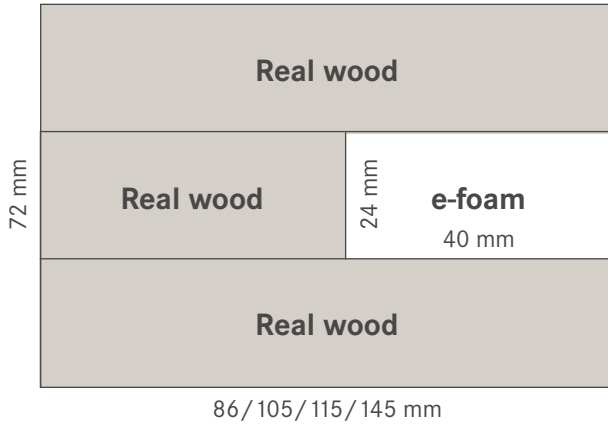
<p>MÜNCHINGER ENERGYLINE PINE</p> <p>top layers in Pine, middle layer of high density insulation, Lambda value 0,04 W/m²K, on one side with crossband in real Pine, laminated with PU-glue, multiple ply, blockprofile, kiln dried</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj fj/fj/fj fj70+/fj/ fj70+</p>	<p>72 x 88 / 105 / 115 / 145 mm 84 x 88 / 105 / 115 / 145 mm 96 x 88 / 105 / 115 / 145 mm</p>
<p>MÜNCHINGER ENERGYLINE SIB. LARCH</p> <p>top layers in sib. Larch, with colour differences as typical for sib. Larch, in principle defectfree, v. g./ semi v. g., middle layer of high-density insulation, Lambda value 0,04 W/m²K, on one side with crossband in real sib. Larch, laminated with PU-glue, multiple ply, blockprofile, kiln dried</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj fj/fj/fj fj70+/fj/ fj70+</p>	<p>72 x 86 / 115 / 145 mm 84 x 86 / 115 / 145 mm 96 x 86 / 115 / 145 mm</p>
<p>MÜNCHINGER ENERGYLINE OREGON PINE</p> <p>top layers in Oregon Pine, in principle defectfree, v. g./semi v. g., middle layer of high-density insulation, Lambda value 0,04 W/m²K, on one side with crossband in real Oregon Pine, laminated with PU-glue, multiple ply, blockprofile, kiln dried</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj fj70+/fj/ fj70+</p>	<p>72 x 86 / 102 / 115 / 145 mm 84 x 86 / 102 / 115 / 145 mm 96 x 86 / 102 / 115 / 145 mm</p>

s = solid layer / fj = jointed layer



All special dimensions or special constructions as per your inquiry!

MÜNCHINGER ENERGYLINE SERIES



LAMINATED SCANTLINGS

Own production Leutershausen

SPECIES	COMPOSITION	SECTION SIZE
MÜNCHINGER DUOLINE		
<p>MÜNCHINGER DUOLINE OREGON PINE/PINE</p> <p>D4-glue as per EN 204, in principle defect free, v. g./semi v. g., 1 top layer in Oregon Pine, all other layers in Pine, multiple ply, blockprofile, kiln dried</p> <p>Also with PEFC™-certificate available!</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj fj70+/fj/ fj70+</p>	<p>72 x 86 / 102 / 115 / 145 mm 84 x 86 / 102 / 115 / 145 mm 96 x 86 / 102 / 115 / 145 mm</p>
<p>MÜNCHINGER DUOLINE OREGON PINE/SPRUCE</p> <p>D4-glue as per EN 204, in principle defect free, v. g./semi v. g., 1 top layers in Oregon Pine, all other layers in Spruce, with pin knots and resin pockets as typical for Spruce, multiple ply, blockprofile, kiln dried</p> <p>Also with PEFC™-certificate available!</p>	<p>s/fj/s s/s/s s/fj/fj s/s/fj fj70+/fj/ fj70+</p>	<p>72 x 86 / 102 / 115 / 145 mm 84 x 86 / 102 / 115 / 145 mm 96 x 86 / 102 / 115 / 145 mm</p>

s = solid layer / fj = jointed layer



All special dimensions or special constructions as per your inquiry!

LAMINATED SCANTLINGS

Own production Leutershausen

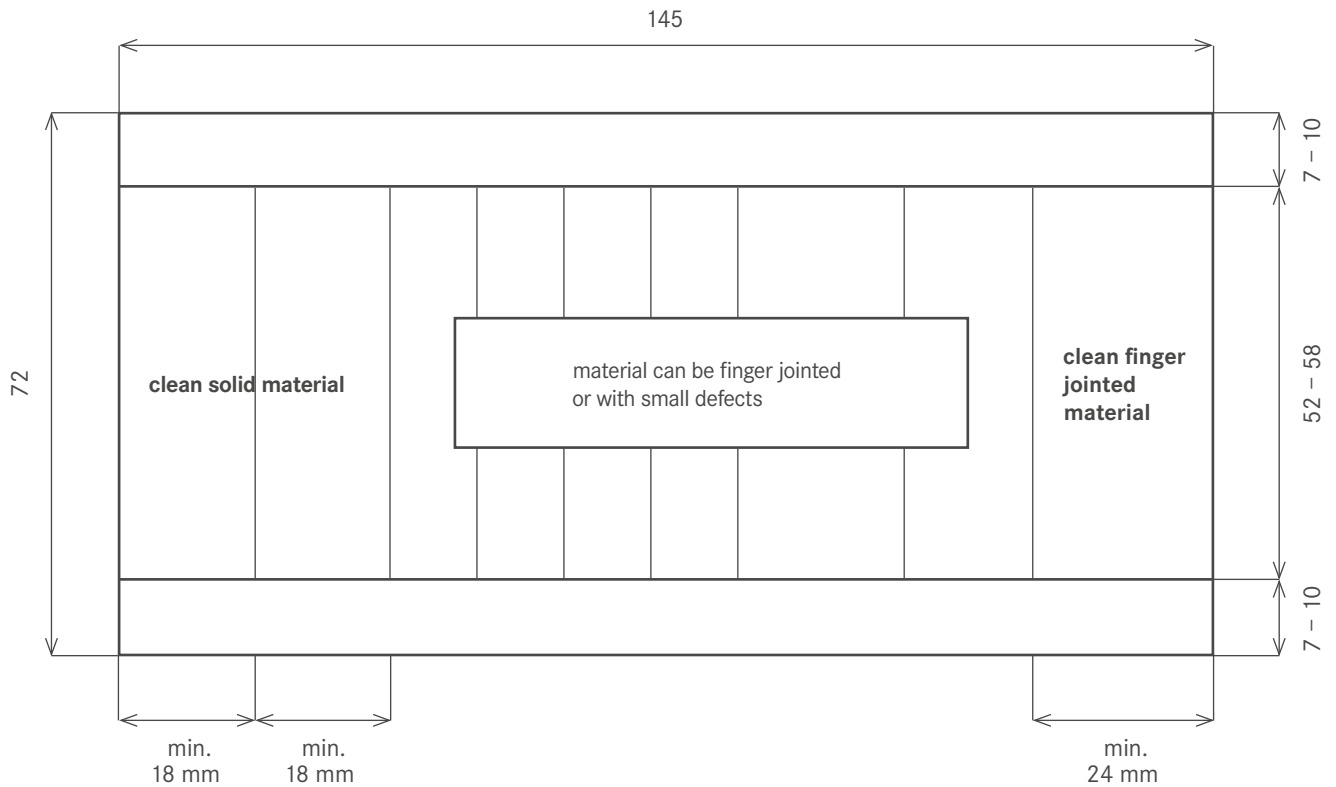
PRODUCT	DIMENSIONS	AVAILABLE IN
<p>POST AND BEAM PROFILES OR CONSERVATORY</p> <p>for facades or conservatories, for wood or wood-aluminium construction, D4-glueas per EN 204, multiple ply, lamella thickness: 24 mm, blockprofile, kiln dried</p> <p>depending on the specie also with FSC®- or PEFC™-certificate available!</p>	<p>width: 57 / 67 / 76 / 88 / 95 / 105 / 115 / 125 / 145 mm</p>	<p>Pine, Spruce, sib. Larch, europ. Larch, Fir, Beech, Sipo Mahogany, Sapele, Hemlock, Oregon Pine, americ. White Oak, americ. Hard Maple, americ. Ash, Meranti, E. Globulus</p>
<p>GLUELAM (WATER PROVED)</p> <p>for load-bearing wooden-components, for wood or wood-aluminium construction, Glulam according to DIN EN 14080:2013 strength class GL24, in principle defectfree, top layers in v.g. / semi v.g., further layers may be mixed and/or flat grain, multiple ply, lamella thickness: 24 mm, blockprofile, kiln dried</p> <p>depending on the specie also with FSC®- or PEFC™-certificate available!</p>	<p>width: 57 / 67 / 76 / 88 / 95 / 105 / 115 / 125 / 145 mm</p>	<p>Pine, Spruce, Fir</p>
<p>RECYCLING-MATERIAL</p> <p>D4-glue as per EN 204, produced of different softwoods, suitable for facing boards or not visible positions, without any quality requirements, shakes, knots, blue-stain/colour defects, etc. allowed, multiple ply, blockprofile, kiln dried</p>	<p>dimensions as per your inquiry</p>	

s = solid layer / fj = jointed layer



All special dimensions or special constructions as per your inquiry!

SCANTLINGS LONG WITH THIN TOP LAYER AND STRIP CORE (HTLDDST)



All special dimensions or special constructions as per your inquiry!

Technical data

SPECIES:

Pine, Meranti, sib. Larch, americ. White Oak
other species as per your inquiry

CONSTRUCTION:

top layers solid, Pine and sib. Larch in v. g./semi v. g.,
thickness 7-10 mm, length of the top layers 2,00 m+

middle layer strip core, thickness of the sticks 52-58
mm, the first resp. the first and the second stick are
solid (width min. 2 x 18 mm resp. 1 x 36 mm) the stick

at the other side is finger jointed, (width min. 24 mm)
the sticks between are finger jointed, defects like small
knots, resin and blue stain are allowed

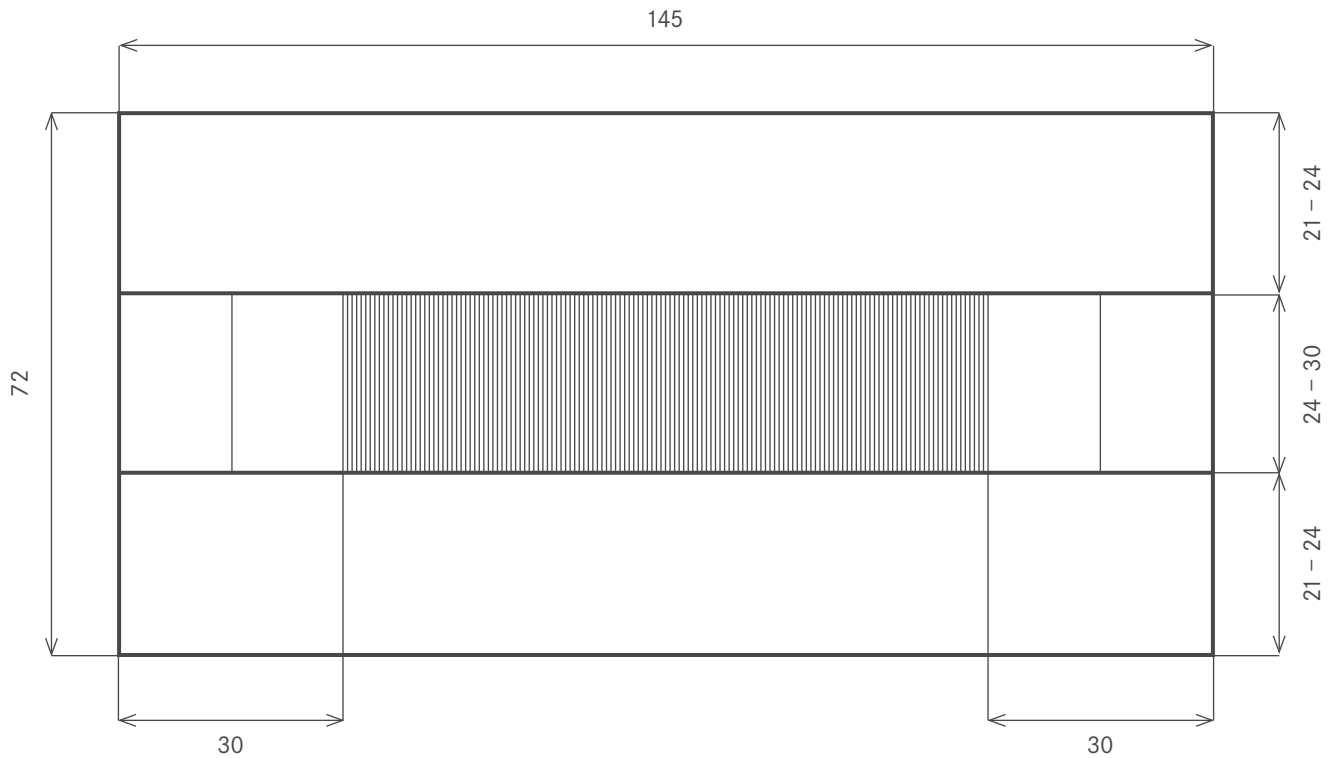
LAMINATION:

strip core with D4, rest PU-laminated

ABNAHME:

bundlewise, each bundle 32 pcs.
1 scantling long with thin top layer (HTLDDST) +
1 scantling short

SCANTLINGS WITH MULTIPLEX-CORE (HTLM)



All special dimensions or special constructions as per your inquiry!

Technical data

SPECIES:

Pine, Meranti, sib. Larch, americ. White Oak
other species as per your inquiry

CONSTRUCTION:

top layers solid, Pine and sib. Larch in v. g./semi v. g.,
thickness 21-24 mm, length of the top layers 2,00 m+

middle layer Multiplex plywood with crossband in the
thickness of 24-30 mm and a width of 30 mm, cross-
band solid or finger jointed

LAMINATION:

D4-lamination

SALE:

bundlewise, each bundle 32 pcs.
1 scantling long (HTLST)
+ 1 scantling short

SPECIAL SCANTLINGS FOR LIFTING-/SLIDING-DOOR FRAMES

Technical Data – FSC®- or PEFC™-certificate available!

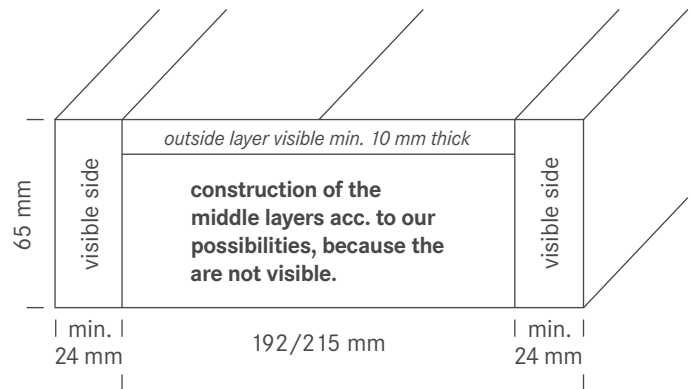
SPECIE: Pine, Spruce

CONSTRUCTION:

top layer solid, thickness min. 10 mm, v. g./semi v. g.
further layers finger jointed
crossband solid, thickness min. 24 mm

LAMINATION: PU-glue

LENGTH: 2,50 m/3,00 m/4,00 m



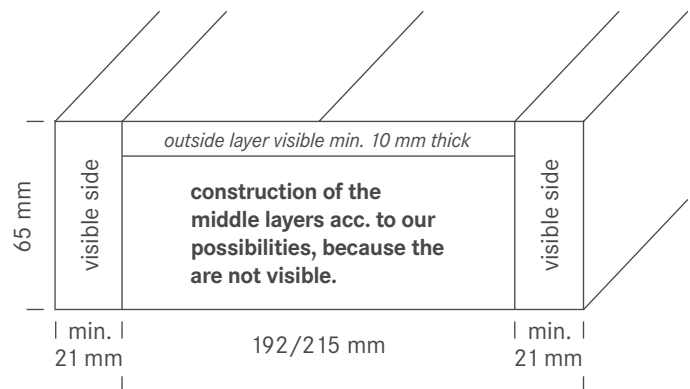
SPECIE: siberian Larch, americ. White Oak

CONSTRUCTION:

top layer solid, thickness min. 10 mm, siberian Larch in v. g./semi v. g.
further layers finger jointed
crossband solid, thickness min. 21 mm (Oak) thickness min. 24 mm (Larch)

LAMINATION: sib. Larch D4-glue
 americ. White Oak D4-glue
 E. Globulus D4-glue

LENGTH: 2,50 m/3,00 m/4,00 m



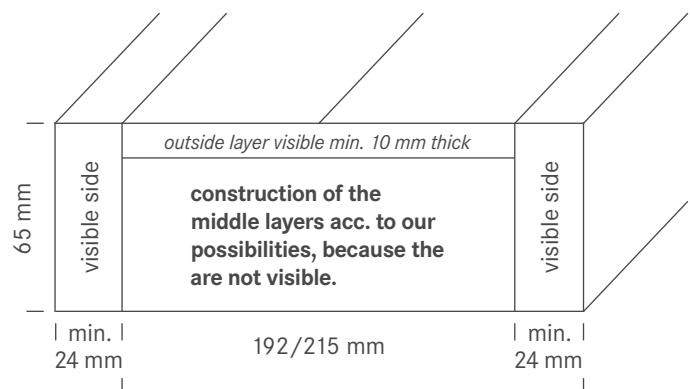
SPECIE: Meranti

CONSTRUCTION:

top layer solid, thickness min. 10 mm v. g./semi v. g.
further layers finger jointed
crossband solid, thickness 24 mm

LAMINATION: D4-glue, waterproof glued

LENGTH: 192 mm 2,20/2,40/2,50/3,00/4,50/5,00 m
 215 mm 3,00/4,50/5,00 m



All special dimensions or special constructions as per your inquiry!

SPECIAL SCANTLINGS FOR LIFTING-/SLIDING-DOOR FRAMES

Technical Data:

SPECIE: Pine, Spruce

CONSTRUCTION:

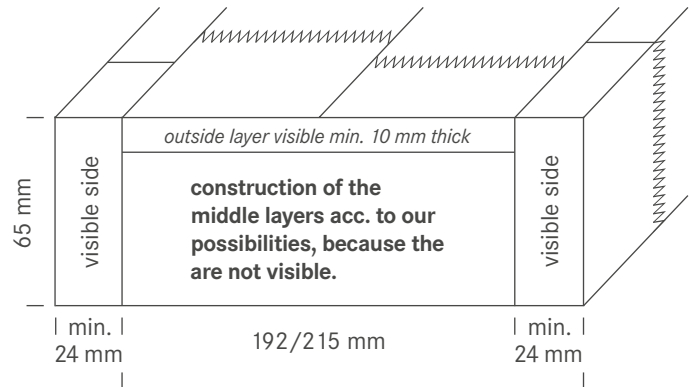
top layer max. 4 finger joints visible
thickness min. 10 mm, v. g./semi v. g.

further layers finger jointed or edge glued

crossband produced of finger joint-length 1,80 m+
thickness min. 24 mm

LAMINATION: PU-glue

LENGTH: 6,20 m



SPECIE: siberian Larch, americ. White Oak

CONSTRUCTION:

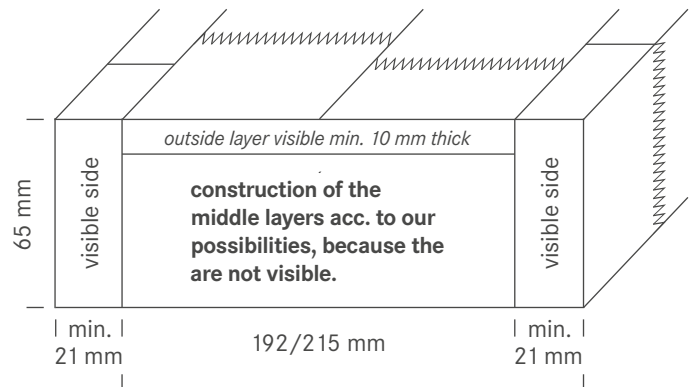
top layer max. 4 finger joints visible thickness min. 10 mm,
siberian Larch in v. g./semi v. g.

further layers finger jointed or edge glued

crossband max. 4 finger joints visible
thickness min. 21 mm (Oak)
thickness min. 24 mm (Larch)

LAMINATION: sib. Larch D4-glue
 americ. White Oak D4-glue
 E. Globulus D4-glue

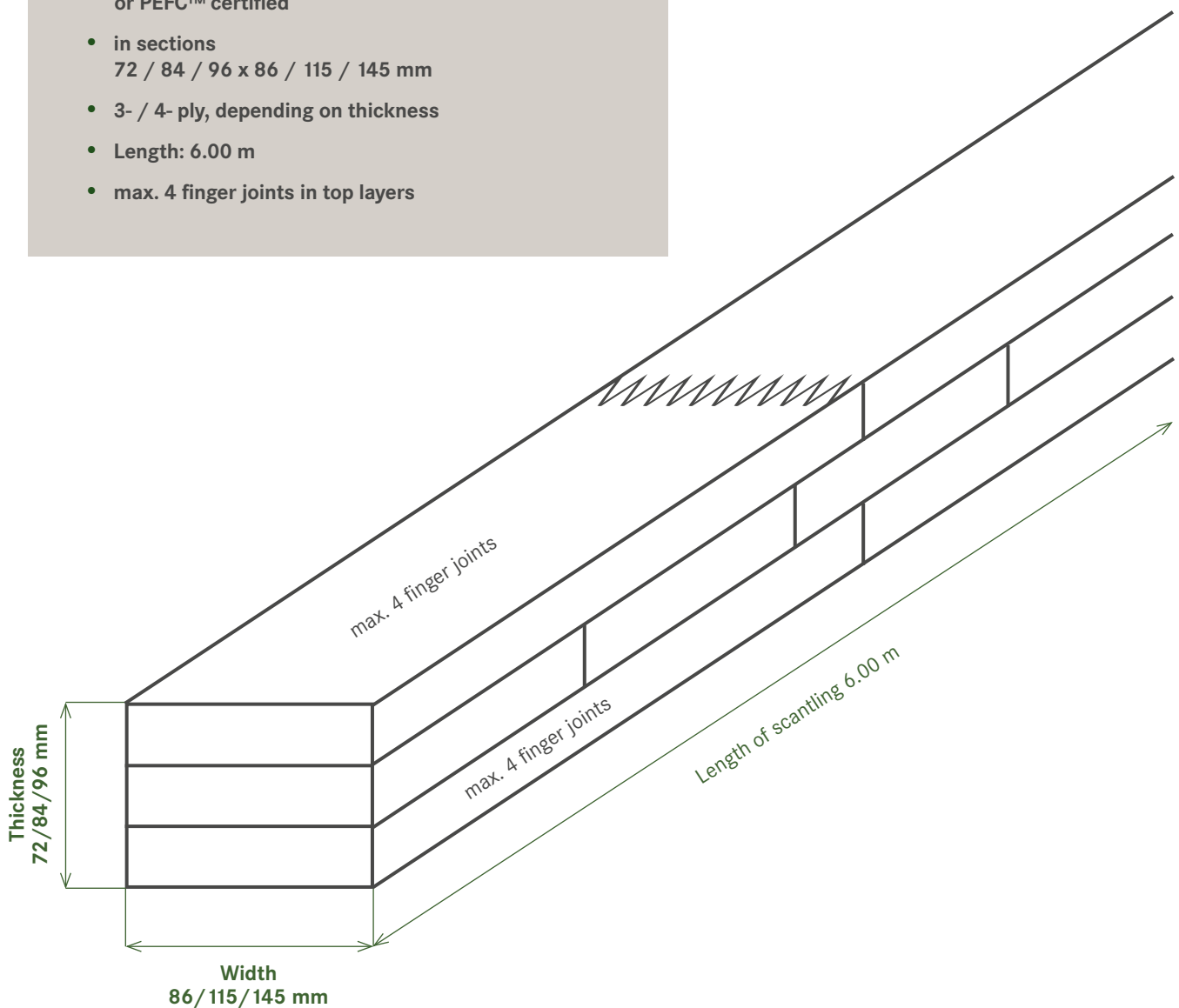
LENGTH: 6,20 m



All special dimensions or special constructions as per your inquiry!

FINGER JOINTED SCANTLINGS KMAX.4K(K)KMAX.4

- in wood species Spruce/Pine/Sib. Larch/
American White Oak
- certain wood species available FSC®
or PEFC™ certified
- in sections
72 / 84 / 96 x 86 / 115 / 145 mm
- 3- / 4- ply, depending on thickness
- Length: 6.00 m
- max. 4 finger joints in top layers



LAMINATED POSTS - PREMIUM SERIES

Information about the Laminated Posts of the Münchinger Premium Series

- The veneer is glued onto the laminated post with highly reactive melting adhesive (PUR glue).
- Further veneer plies can be glued on top of the veneer in the direction of the grain or transversely to it (also veneer combinations are available).
- The veneer is clad with non-woven material (2 x 30 grams) and ground to 365 microns.
- With a few exceptions, all wood species offered as veneer are certified in accordance with FSC COC (oak, dark precious wood, Oregon pine, Sipo and many others).
- Moreover, the structural properties of our laminated posts are certified by accredited material testing institutes (laminated timber for structural wooden components based on DIN 1052-1 para. 12.1, a corresponding GL-24 certificate is available), because the substructure is made of the wood species (pine, spruce) whose structural properties have been tested and certified.
- The wood profiles are packed on wooden pallets with protective PE non-woven material. In addition, they are wrapped in stretch film and secured with PET straps.
- The prices vary according to the wood species and also depend on the order or batch volume. Specific prices are provided upon request.
- Delivery periods are about five to six weeks, depending on the availability of the veneers.
- Our laminated posts are also available with FSC® or PEFC™ certificate.



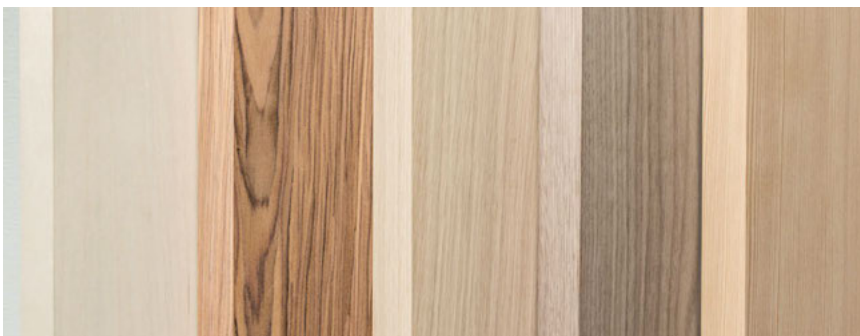
There are many options for the final cladding: diverse wood species (on request), stainless steel look.



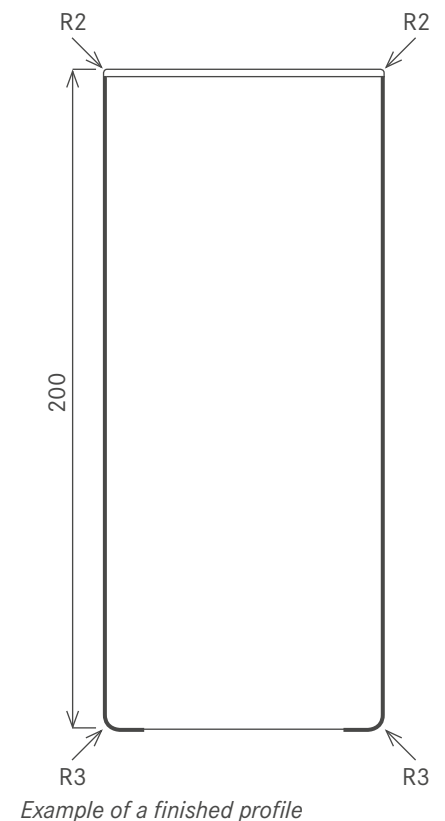
Conventional laminated posts



Premium laminated posts



Laminated posts in the premium version



MÜNCHINGER ACCOYA®

Tried and tested

Accoya® wood has been tested over long periods under diverse weather conditions - above ground, below ground and even in the water. It has proven its durability and resistance under the most severe environmental conditions with impressive results.

IMPORTANT FEATURES



DIMENSIONALLY STABLE



OUTSTANDING DURABILITY



PERFECT FOR COATING

Structure of laminated Accoya® scantlings for windows and doors

- Accoya®/spruce/spruce
- Accoya®/pine/pine



Other variants available on request!

AVAILABLE STANDARD DIMENSIONS

Three-ply (22/28/22mm)	Three-ply (3 x 28mm)	Four-ply (22/24/24/24mm)
72 x 88 mm	84 x 88 mm	94 x 88 mm
72 x 105 mm	84 x 105 mm	94 x 105 mm
72 x 115 mm	84 x 115 mm	94 x 115 mm
72 x 145 mm	84 x 145 mm	94 x 145 mm



Other dimensions and structures on request!

Accoya® „SUPRO“ – terrace floor boards

Type Supro = concealed screw fixing, either plain or fluted on both sides; other variants available on request!

AVAILABLE STANDARD DIMENSIONS:

- 21 x 92/145/192 mm
- 26 x 92/145/192 mm

Rough-sawn Accoya® wood for battens and similar products

- 26 x 156 mm – 52 x 156 mm
- 26 x 208 mm – 52 x 208 mm
- 35 x 156 mm – 65 x 156 mm
- 35 x 208 mm – 65 x 208 mm



Lengths subject to agreement and availability/also available with FSC® or PEFC™ certificate

MÜNCHINGER HISTORICLINE SERIES

Especially developed for historical windows, based on the preservation requirements for historical buildings

Rain drip bars without glue joint, made of a single solid piece of **ACCOYA®** (see illustration 1). They perfectly protect the critical part of the window against weathering and ensure best possible resistance, shape stability and colour durability.



Illustration 1

Structure of the glued scantling

1st top layer in ACCOYA®: solid, at least 56 mm thick, falling structure; strong colour variations typical for **ACCOYA®** and batten stripes cannot be excluded and do not justify complaints; suitable for opaque coating (outdoors).

Accsys recommends that all parts coming in contact with the wood and the remaining vinegar acid in the wood, such as screws and hardware, are made of stainless steel. **The other layers are made of pine or spruce (as ordered); the outer layer is made of pieces in lengths of 70 cms up.**

Finger-joints glued with D4 glue; surfaces glued with PU adhesive; pine/spruce in v.g./semi-v.g., basically no flat grain, not plane-finished after gluing; **ACCOYA®/PINE/PINE 70+**, 2 or 3-ply gluing, depending on the thickness.

AVAILABLE DIMENSIONS

115 x 86 mm, length: 2.40 m+ (typical **ACCOYA®** lengths)
84 x 86 mm, length: 2.40 m+ (typical **ACCOYA®** lengths)

MÜNCHINGER “STATIKLINE” STRUCTURAL SERIES

COVER PLIES:

6 to 10 mm, basically flawless

Pine: rifts/half-rifts, glued with PU adhesive

Spruce: rifts/half-rifts, glued with PU adhesive, pin knots and resin pockets cannot be excluded

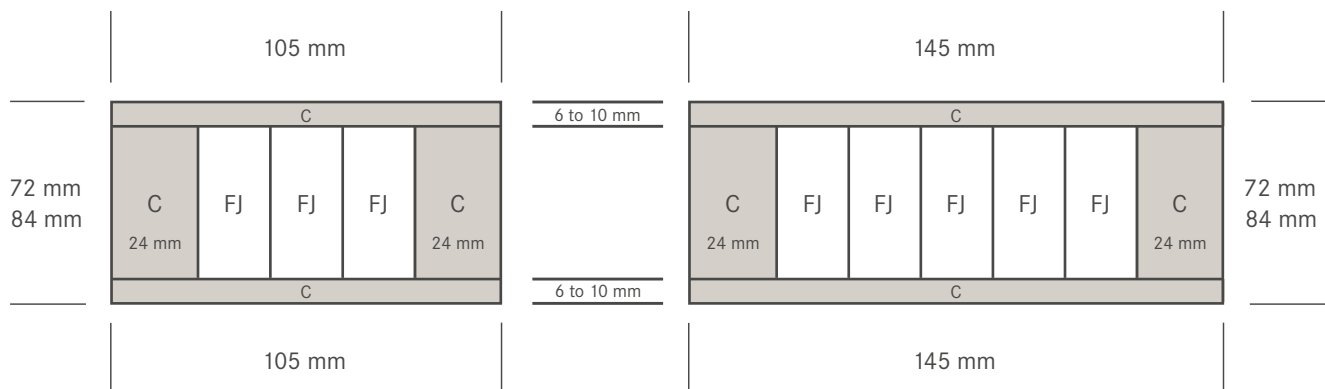
Siberian larch: rifts/half-rifts, glued with PU adhesive, natural colour variations cannot be excluded

Oak: falling structure, glued with moisture-resistant glue, natural colour variations as well as possible occurrence of sapwood cannot be excluded

Meranti: rifts/half-rifts, glued with moisture-resistant glue

CORE:

Outer strips have a continuous thickness of 24 mm minimum; structural core is multi-glued and finger-jointed



C = continuous
FJ = finger-jointed

DIMENSIONS

72/84 x 105 mm, other dimensions on request!

LENGTH:

2.30 m/2.50 m/3.00 m
Oak: 2.40 m/2.70 m/3.00 m

WOOD SPECIES:

Meranti, Siberian larch, pine, spruce, oak
Other wood species on request!

DIMENSIONS

72/84 x 145 mm, other dimensions on request!

LENGTH:

2.30 m/2.50 m/3.00 m
Oak: 2.40 m/2.70 m/3.00 m

CERTIFICATES

Depending on the wood species, available with FSC® or PEFC™ certificate

MÜNCHINGER WOOD-ALUMINIUM SERIES

Conventional wood-aluminium scantling



Münchinger wood-aluminium series



AVAILABLE DIMENSIONS:

72 x 86 / 105 mm
84 x 86 / 105 mm

AVAILABLE WOOD SPECIES:

Pine/spruce/Siberian larch/oak

Other wood species and dimensions on request/Depending on the wood species, also available with FSC® or PEFC™ certificate

6 to 10 mm thick	C
	FJ
C	FJ

*C = continuous in the desired wood species
FJ = finger-jointed and available with recycled wood*

LAMINATED SCANTLINGS

Import production

SPECIES	COMPOSITION	SECTION SIZE
EUROPEAN SOFTWOODS		
<p>PINE (REDWOOD)</p> <p>D4-glue as per EN 204, in principle defect free, v. g./semi v. g., multiple ply, blockprofile, kiln dried</p> <p>also with FSC®- and PEFC™-certificat available!</p>	<p>fj/fj/fj fj50+fj50+</p>	<p>63 x 75 / 86 / 95 / 105 / 115 / 125 / 145 mm 72 x 75 / 86 / 95 / 105 / 115 / 125 / 145 mm 84 x 75 / 86 / 95 / 105 / 115 / 125 / 145 mm 96 x 75 / 86 / 95 / 105 / 115 / 125 / 145 mm</p>
<p>SPRUCE (WHITEWOOD)</p> <p>with Pin knots and resin pockets as typical for Spruce, D4-glue as per EN 204, in principle defect free, v. g./semi v. g., multiple ply, kiln dried</p> <p>also with FSC®- and PEFC™-certificat available!</p>	<p>fj/fj/fj</p>	<p>63 x 75 / 86 / 95 / 120 mm 72 x 75 / 86 / 95 / 105 / 115 / 125 / 145 mm 84 x 75 / 86 / 105 / 115 / 125 / 145 mm 96 x 75 / 86 / 105 / 115 / 125 / 145 mm</p>
<p>SIBERIAN LARCH</p> <p>with colour differences as typical for sib. Larch, D4-glue as per EN 204, in principle defect free, v. g./semi v. g., multiple ply, blockprofile, kiln dried</p> <p>also with FSC®-certificat available!</p>	<p>s/fj/s</p>	<p>72 x 86 / 115 / 145 mm 84 x 86 / 115 / 145 mm 96 x 86 / 115 / 145 mm</p>
	<p>fj/fj/fj fj50+fj50+ fj90+fj90+</p>	<p>63 x 75 / 86 / 95 / 120 mm 72 x 75 / 86 / 105 / 115 / 125 / 145 mm 84 x 86 / 105 / 115 / 145 mm 96 x 75 / 86 / 105 / 115 / 145 mm</p>

s = solid layer / fj = finger jointed layer



All special dimensions or special constructions as per your inquiry!

LAMINATED SCANTLINGS

Import production

SPECIES	COMPOSITION	SECTION SIZE
EUROPEAN HARDWOODS		
E. GLOBULUS weight 850 kg+, D4-glue as per EN 204, v.g./semi v.g., small sound knots and silver figures as typical for E. Globulus from Galicia, multiple ply, blockprofile, kiln dried also with FSC®- and PEFC™-certificat available!	s/fj/s s/s/s	72 x 75 / 86 / 105 / 115 / 145 mm 84 x 86 / 105 / 115 / 145 mm 96 x 86 / 105 / 115 / 145 mm
	fj/fj/fj	72 x 75 / 86 / 105 / 115 / 145 mm 84 x 86 / 105 / 115 / 145 mm 96 x 86 / 105 / 115 / 145 mm
EUROP. OAK natural colour differences and partly appearing sapwood not excluded, D4-glue as per EN 204, multiple ply, blockprofile, kiln dried	s/fj/s s/s/s s/s/fj s/fj/fj fj/fj/fj	63 x 86 / 105 / 110 / 115 / 120 / 145 mm 72 x 86 / 105 / 110 / 115 / 120 / 145 mm 84 x 86 / 105 / 110 / 115 / 120 / 145 mm 96 x 86 / 105 / 110 / 115 / 120 / 145 mm

D = durchgehende Lage / K = keilgezinkte Lage



All special dimensions or special constructions as per your inquiry!

LAMINATED SCANTLINGS

Import production

SPECIES	COMPOSITION	SECTION SIZE
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AMERICAN HARDWOODS

AMERIC. WHITE OAK

natural colour differences and partly appearing sapwood not excluded, D4-glue as per EN 204, multiple ply, blockprofile, kiln dried

s/fj/s
s/s/s
s/s/fj
s/fj/fj

63 x 86 / 105 / 115 / 145 mm
72 x 86 / 105 / 115 / 145 mm
84 x 86 / 105 / 115 / 145 mm
96 x 86 / 105 / 115 / 145 mm

ASIAN HARDWOODS

MERANTI

D4-glue as per EN 204, multiple ply, blockprofile, kiln dried

available qualities:

- standard quality, weight 450 kg+
- full log production, weight 450 kg+

also with FSC®- and PEFC™-certificat available!

s/fj/s
s/s/s

63 x 75 / 86 / 95 / 125 / 145 mm
72 x 75 / 86 / 95 / 105 / 115 / 125 / 145 mm
84 x 75 / 86 / 105 / 115 / 145 mm
86 x 86 / 115 / 125 / 145 mm
96 x 86 / 115 / 145 mm

fj/fj/fj



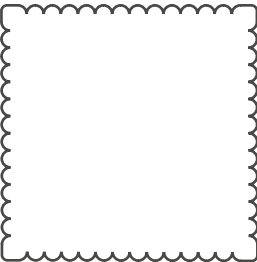
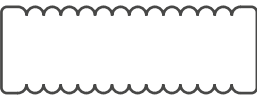
63 x 86 / 125 mm
72 x 86 / 105 / 115 / 125 / 145 mm
84 x 86 / 105 / 115 / 125 / 145 mm
96 x 86 / 105 / 115 / 145 mm

s = solid layer / fj = finger jointed layer



All special dimensions or special constructions as per your inquiry!

FLUTED BOARDS

SPECIES	DIMENSION
<p>BANGKIRAI (YELLOW BALAU) antislip, standard & better accord. to MGR 1984, kiln dried to approx. 20-25 %, length: 2,45 m+</p>	
<p>one side round fluted, one side square grooved (7 grooves)</p> 	<p>21 x 145 mm 25 x 145 mm 45 x 145 mm</p>
<p>2-sides round fluted</p> 	<p>42/45 x 70 mm</p>
<p>4-sides round fluted</p> 	<p>90 x 90 mm</p>
<p>2-sides round fluted</p> 	<p>19 x 90 mm</p>

SAWN TIMBER

SPECIES	PRODUCT TYPE	DIMENSION
EUROPEAN SOFTWOODS – ALSO WITH FSC®- AND PEFC™-CERTIFICAT AVAILABLE!		
PINE square edged, in principle defect free, free of blue-stain, kiln dried	Sideboards	25 / 28 / 32 / 38 / 42 x 150 mm+
PINE produced out of boules, 3- or 4-sides defect free, kiln dried	Scantlings	75 x 90 / 110 / 120 / 130 / 140 / 150 mm
PINE unedged, produced from selected logs, free of blue-stain, kiln dried	Boules	42 / 52 / 65 / 76 / 85 / 90 mm
SPRUCE unedged, produced from selected logs, free of blue-stain, kiln dried	Sidings	25 / 30 / 32 / 35 / 40 / 52 / 55 / 60 / 65 / 78 mm
	Boules	30 / 40 / 52 / 62 / 65 / 76 / 85 / 92 mm
SIBERIAN LARCH unedged, produced from selected logs, free of blue-stain, kiln dried	Boules	28 / 32 / 36 / 40 / 42 / 52 / 65 / 76 / 90 mm
EUROPEAN LARCH unedged, produced from selected logs, free of blue-stain, kiln dried	Boules	28 / 30 / 36 / 40 / 52 / 65 / 76 mm
FIR unedged, produced from selected logs, free of blue-stain, kiln dried	Boules	30 / 35 / 40 / 52 / 65 / 78 mm



Special sizes and other qualities as per your inquiry!

SAWN TIMBER

SPECIES	PRODUCT TYPE	DIMENSION
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EUROPEAN HARDWOODS – ALSO WITH FSC®- AND PEFC™-CERTIFICAT AVAILABLE!

BEECH unedged, steamed or unsteamed, kiln dried	Boules	30 / 35 / 40 / 52 / 60 / 65 mm
EUROPEAN OAK unedged, produced of selected logs, kiln dried	Boules	32 / 35 / 42 / 48 / 52 / 60 / 65 / 82 mm
HARD MAPLE in principle 1 side free of knots, light, kiln dried, length: 3,00 m+	Boules	32 / 52 / 55 / 60 mm

 **All bunch hardwoods as per your inquiry!**

E. GLOBULUS weight 850 kg+, v. g./semi v. g., parallel edged, small sound knots and mirrors as by E. Globulus from Galicia usual, kiln dried	4 sides dressed	28 x 92 / 112 / 122 / 132 / 152 mm
	rough sawn	30 x 100 / 120 / 130 / 160 mm

 **Special sizes and other qualities as per your inquiry!**

SAWN TIMBER

SPECIES	PRODUCT TYPE	DIMENSION
AFRICAN HARDWOODS		
SIPO MAHOGANY unedged, kiln dried Cutted in our mill	Boules	28 / 34 / 40 / 52 / 65 / 76 / 78 / 85 / 90 mm all thickness as per your inquiry
SAPELE unedged, kiln dried Cutted in our mill	Boules	28 / 40 / 52 / 65 / 76 / 78 / 85 mm all thickness as per your inquiry



Further african species can be offered in all dimesions truckload wise as per your inquiry.

MÜNCHINGER ACCOYALINE Measurement before kiln drying Accoya® A1-Qualität, in principle 4 sides clear, rough sawn, colour variations due to the production process may occur, Accsys recommends the case of stainless steel screars, ironmongery etc. which can get in contact with the Accoya® timber also with FSC® Mix credit available!	sawn timber	26 x 104 / 156 / 208 mm 33 x 156 / 208 mm 33 x 156 / 208 mm 52 x 156 / 208 mm 65 x 156 / 208 mm further dimensions as per your inquiry
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Special sizes and other qualities as per your inquiry!

SAWN TIMBER

SPECIES	PRODUCT TYPE	DIMENSION
AMERICAN SOFTWOODS – ALSO WITH PEFC™-CERTIFICAT AVAILABLE!		
HEMLOCK premium resp. clears 85/15 kiln dried	v.g./ semi v.g.	26 / 30 x 155 / 205 / 225 mm 52 x 105 / 130 / 155 / 225 / 260 mm 65 x 91 / 130 / 155 / 205 / 225 mm 78 x 91 / 105 / 110 / 130 / 155 / 205 / 225 mm 92 x 92 / 155 / 205 / 225 mm 108 x 108 mm
	mixed grain	52 / 65 / 78 / 108 x 155 mm+
OREGON PINE premium resp. clears 85/15 kiln dried	v.g./ semi v.g.	52 x 130 / 155 / 205 mm 65 x 130 / 155 / 205 mm 78 x 91 / 105 / 155 / 220 / 260 mm 93 x 93 / 155 mm 110 x 110 mm



Special sizes and other qualities as per your inquiry!

SAWN TIMBER

SPECIES	DIMENSION
AMERICAN HARDWOODS – ALSO WITH PEFC™-CERTIFICAT AVAILABLE!	
AMERICAN WHITE OAK	4/4" – 10/4" x 6" +
AMERICAN ASH	4/4" – 10/4" x 6" +
AMERICAN HARD MAPLE	4/4" – 10/4" x 6" +
AMERICAN CHERRY	4/4" – 10/4" x 6" +
RED ALDER	4/4" – 8/4" x 6" +
ASIAN HARDWOODS	
MERANTI weight 480 kg+, re-graded material, uniform colour, select and better accord. to MGR 1984, kiln dried, uniform colour, only from high quality supplier	28 x 91 / 105 / 130 / 155 / 205 / 155 mm + 35 x 91 / 105 / 130 / 155 / 205 / 155 mm + 42 x 91 / 155 / 180 / 205 / 230 mm + 52 x 155 / 180 / 205 / 230 / 260 / 285 / 310 / 155 mm + 65 x 155 / 180 / 205 / 230 / 260 / 180 mm + 78 x 91 / 105 / 117 / 130 / 155 / 180 / 205 / 230 / 260 / 180 mm + 91 x 180 mm + 105 x 180 mm +



Special sizes and other qualities as per your inquiry!

BULLY® WOOD BRIQUETTES PREMIUM

Typ L = long burning duration; certified by DIN EN ISO 17225-3

Our environmentally sustainable wooden briquettes are manufactured from dry, untreated timber wastes, such as planing chips or saw dust. Due to the high-pressure pressing process, the briquettes are free of binders. The extremely high compression gives

the natural wood excellent burning characteristics without the negative properties of fossil fuels, such as high ash and sulphur content.



münCHINGER 



BULLY
Holzbricketts

HP2 Typ L = lange Brenndauer

runde Form, 8,5 cm Ø, ca. 30 cm lang,
aus unbehandeltem, natürlichem Holz, ökologischer
Brennstoff aus Biomasse, wenig wieder verwertbare
Asche, saubere Verpackung in Folie

Vorsicht: Immer trocken lagern!

Bitte Öfen nie überfüllen. Bricketts dehnen sich beim Ver-
brennen aus. Bricketts eventuell teilen. Keine brennbaren
Flüssigkeiten verwenden. Die Verbrennung darf nur in
dafür geeigneten und dafür zugelassenen Feuerstätten
(siehe Bedienungsanleitung der Feuerstätte) erfolgen.

Verpressung: > 1000 kg/cbm Heizkraft: > 18,5 MJ/kg
Aschegehalt: < 0,20% Wassergehalt: < 10%

 nach DIN 51731, Reg.Nr. 5H103
Hergestellt in Deutschland, Produktionsjahr 2010

5 Stück = 10 kg bei Abpackung

Münchinger Holz GmbH
Gewerbepark Wiedersbach 1, D-91578 Leutershausen



4 260140 1591226



MÜNCHINGER MOULDING BLANKS PROGRAM

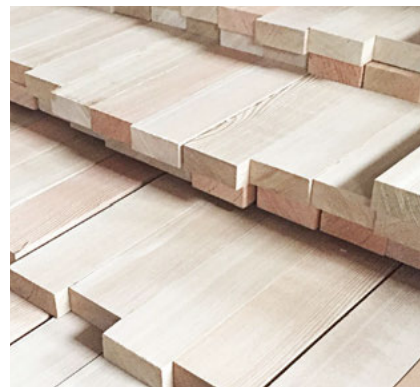
- cut to size sections for mouldings
- produced from boules or side boards
- selected and well sorted sawn timber, rough sawn
- kiln dried
- Prompt available (packing unit app. 1,5 cbm)

	SPRUCE	PINE	SIB. LARCH	MERANTI
certification	PEFC*	PEFC*	on demand	SVLK
16 x 40 mm				X
16 x 50 mm				X
18 x 60 mm				X
22 x 62 mm	X			
22 x 65 mm		X	X	
24 x 35 mm		X		X
25 x 30 mm				X
25 x 35 mm	X		X	
25 x 52 mm	X	X		
25 x 65 mm	X	X	X	
30 x 30 mm				X
30 x 35 mm				X
30 x 40 mm				X
35 x 40 mm	X	X	X	
40 x 40 mm				X
42 x 45 mm		X		
45 x 52 mm	X			
52 x 55 mm		X		
55 x 65 mm	X			

*PEFC = 100 % PEFC™-certified DC – COC-000638



Special sizes and other qualities as per your inquiry! Please do not hesitate to contact us!



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